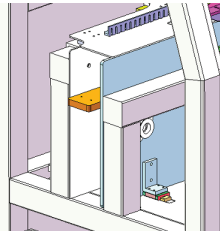




KC001C

Auto Rib Collar Joining Machine

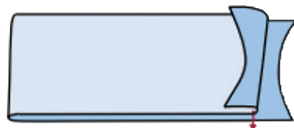




Cutting pieces picking design



Rib collar folding and sewing with single lockstitch stitches



Open seam illustration



Second folding of rib collar and fix the seam allowance with single lockstitch stitches

Automatic sewing for joining rib collars. Fully automatic designed, simple setting to achieve stable production.

- Fully automatic operation. Putting cutting pieces on the placement area (130mm stacking height), and the machine will automatically complete the process of feeding, sewing, and collecting pieces.
- Open seam, to make sure the excellent appearance and steady quality.
- Simple adjustments on the pressing plate and cover plate to realize quick changeover, which takes only 5 minutes.
- The output can reach 200~210 pieces per hour.

APPLICATIONS

Styles

Rib Collar

Fabrications

Common Rib Fabric

Size and Dimensions

- Width of cutting pieces : 40~70mm
- Length of cutting pieces (full circumference) : 360~550mm
- Difference between the highest and lowest points of the arc of the cut piece is $\leq 6\text{mm}$

SPECIFICATIONS



Sewing Machine Head
JUKI DDL 8000A



Dimensions (mm)
L: 1,450 x W: 1,350 x H: 1,450



Stitch Type
Lockstitch (#301)



Power (W)
2,500



Compressed Air Requirement (Mpa)
0.5



Power Supply (V)
AC 220 (50Hz)



Needle
DPx17



Max. Sewing Speed (rpm)
2,500



Changeover Time (m)
10



Weight (kg)
500



Output (pcs/ hr)
200~210

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