

YAO HAN

MODEL
F900A
F900AC
F900AT
F920A

縫袋口機

BAG CLOSING MACHINE

PARTS BOOK 零件本



耀瀚股份有限公司
YAO HAN INDUSTRIES CO., LTD.



F300A

單線
1-thread

F302A

雙線
2-thread

規格 Specifications

機種 Model	線數 Thread	縫速 Speed	縫距 Stitch	使用針 Needle	切線 Cutter	淨重 N.W.	毛重 G.W.
F300A	1	300 ~ 400	7.2 mm	FD - 5	機動切線	5.9 kg	7.3 kg
F302A	2	Bags/Hour		# 25	Mechanical Thread Cutter	6.4 kg	7.8 kg
MF300A	1	300 ~ 400	7.2 mm	FD - 5	機動切線	26.1 kg	29.6 kg
MF302A	2	Bags/Hour		# 25	Mechanical Thread Cutter	26.4 kg	29.9 kg
N600A	1	250 ~ 350	7.2 mm	DN x 1	機動切線	6.1 kg	7.5 kg
N602A	2	Bags/Hour		# 25	Mechanical Thread Cutter	6.7 kg	8.1 kg
N600H	1	350 ~ 450	7.2 mm	DN x 1	機動切線	6.3 kg	7.7 kg
N602H	2	Bags/Hour		# 25	Mechanical Thread Cutter	6.9 kg	8.3 kg
N600AC	1	250 ~ 350	7.2 mm	DN x 1	手動切線、紙帶	7.5 kg	8.9 kg
N602AC	2	Bags/Hour		# 25	Manual Tape Cutter	8.1 kg	9.5 kg
N620A	2	250 ~ 350	7.2 mm	FD - 5	機動切線	6.6 kg	8.2 kg
		Bags/Hour		# 25	Mechanical Thread Cutter		
N640A	4	250 ~ 350	7.2 mm	FD - 5	機動切線	7.0 kg	8.6 kg
		Bags/Hour		# 25	Mechanical Thread Cutter		
FN600A	1	200 ~ 300	7.2 mm	DN x 1	機動切線	55.1 kg	59.2 kg
FN602A	2	Bags/Hour		# 25	Mechanical Thread Cutter	55.5 kg	59.6 kg
MN600A	1	200 ~ 300	7.2 mm	DN x 1	機動切線	26.3 kg	29.8 kg
MN602A	2	Bags/Hour		# 25	Mechanical Thread Cutter	26.7 kg	30.2 kg
N320A	2	160 ~ 230	8.5 mm	DN x 1	機動切線	7.2 kg	8.6 kg
		Bags/Hour		# 25	Mechanical Thread Cutter		

馬達 Drive motor 90W 50 / 60Hz, 1ph / 12V, 24V, 110V, 115V, 220V, 230V, or 240V

(敬請指定 Please specify one when order)

雙線特厚料縫袋機

Bag Closer for Heavy Use

加附喇叭及切刀縫袋口機

Equipped Tapping Attachment



N600A · N600H

單線
1-thread

單線高速
1-thread
High Speed



N602A · N602H

雙線
2-thread

雙線高速
2-thread
High Speed



N320A

雙線 2-thread



N600AC · N602AC

單線 1-thread

雙線 2-thread



N620A

雙針雙線
2-needle 2-thread



N640A

雙針四線
2-needle 4-thread

台灣專利號碼：M425132
TAIWAN patent NO. : M425132



活動式縫袋口機

Moved Closing machine

MN600A MF300A

MN602A MF302A

滑板式縫袋口機

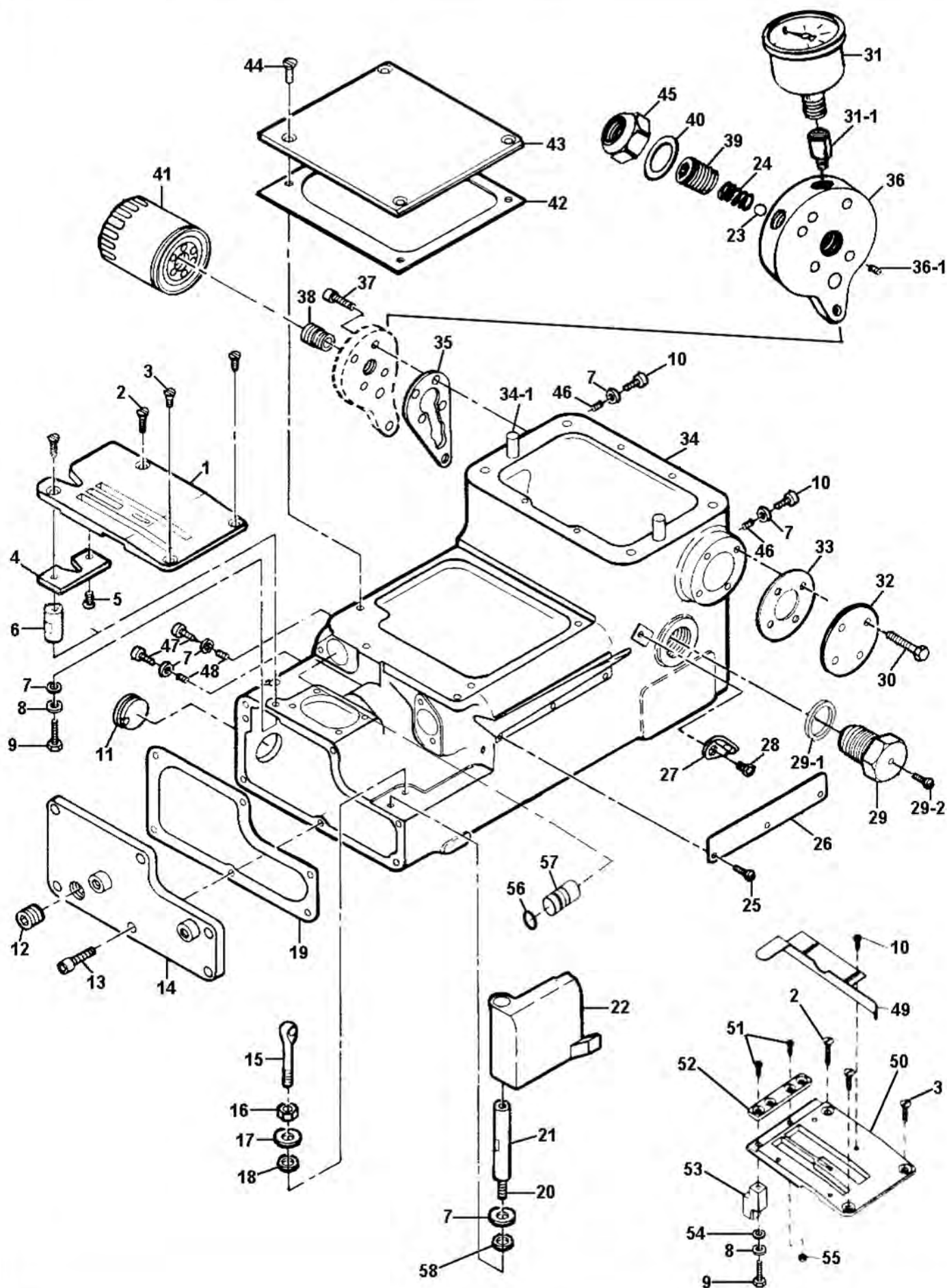
Sliding Board Closing machine

FN600A · FN602A

單線 1-thread 雙線 2-thread



BAG CLOSER PARTS FOR F900A,F900AC

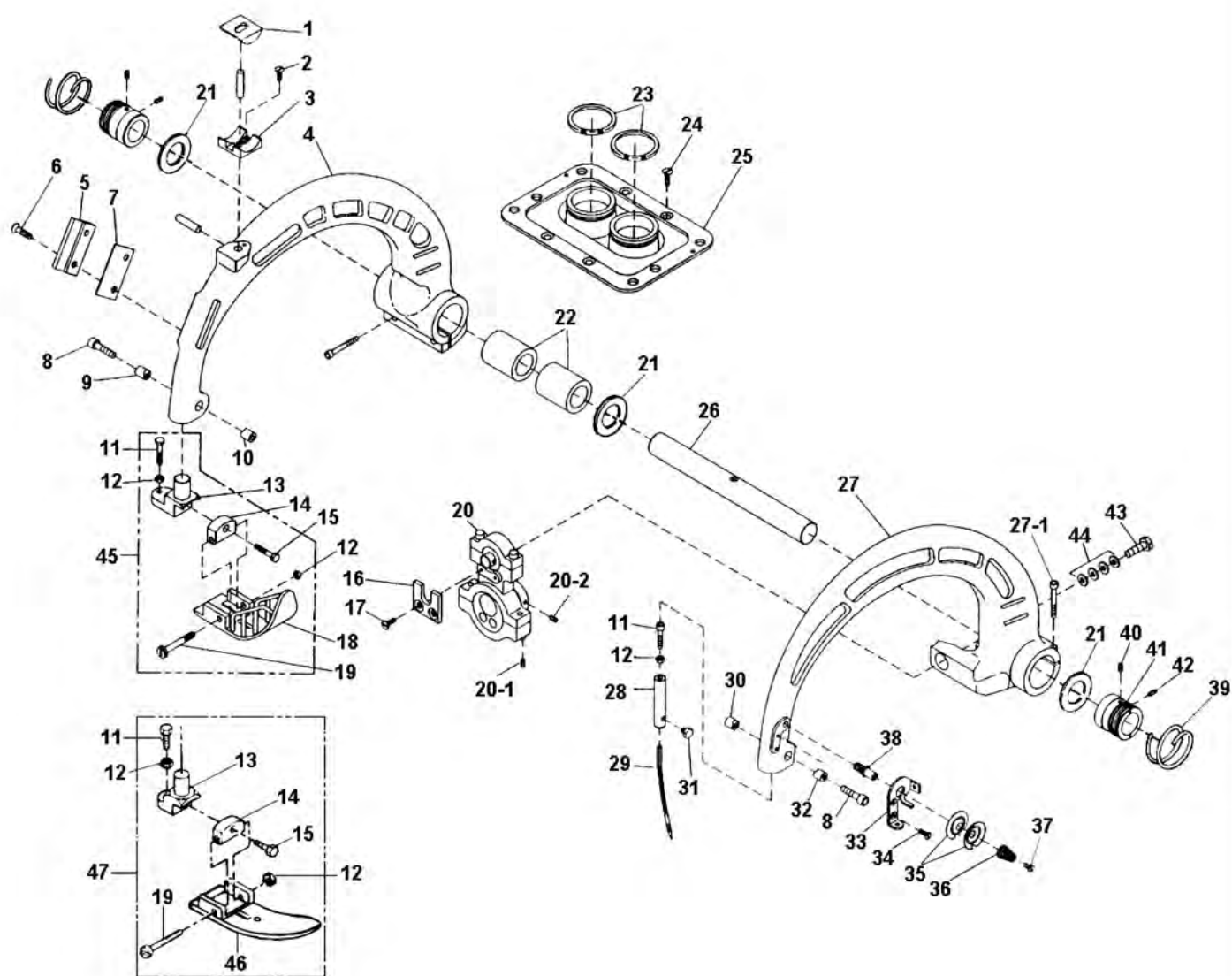


BAG CLOSER PARTS FOR F900A,F900AC

ITEM	PART NO.	DESCRIPTION
1	#	9000101 PLATE, THROAT
2		9000102 SCREW
3		9000103 SCREW
4	#	9000104 CLAMP, EYELET, NEEDLE THREAD PULL-OFF
5	#	9000105 SCREW, FLAT HD
6	#	9000106 POST, SHORT - THROAT PLATE
7		9000107 WASHER, NYLON
8		9000108 WASHER, FLAT
9		9000109 SCREW, HEX HD
10		9000110 SCREW, BINDING HD
11		9000111 WINDOW, OIL LEVEL
12		9000112 PLUG, DRAIN - MAGNETIC
13		9000705-6 SCREW, WOC. CAP
14		9000114 COVER, BOTTOM
15		9000115 PULL-OFF-LOOPER THREAD
16		9000116 NUT, HEX
17		9000117 WASHER, FLAT
18		9000118 WASHER - NYLON
19		9000119 GASKET, COVER - BOTTOM
20		9000120 SCREW SOC. SET
21		9000121 POST, LONG - THROAT PLATE
22		9000122 DOOR, LOOPER
23		9000123 BALL, CHROME
24		9000124 SPRING, PRESSURE
25		9000125 SCREW, BINDING HD
26		9000126 COVER, GROOVE - THREAD
27		9000127 EYELET, THEAD - SHORT
28		9000128 SCREW, SOC. BUTTON
29		9000129 ASS'Y, PLUG - BREATHER
29-1		9000129-1 O-RING
29-2		9000129-2 SCREW
30		9000109 SCREW, HEX HD
31		9000131 GAUGE, OIL PRESSURE
31-1		9000131-1 FITTING, ADAPTER, 45DEG
32		9000132 PLATE, COVER -SIDE
33		9000133 GASKET, MAN SHAFT SEAL
34		9000134 HOUSING, MAIN
34-1		9000134-1 PIN
35		9000135 GASKET, COVER - MANIFOLD
36		9000136 MANIFOLD, FILTER
36-1		9000523 PLUG, PIPE
37		9000137 SCREW, SOC. CAP
38		9000138 NIPPLE, FILTER - OIL
39		9000139 PLUG, ADJUSTING - MANIFOLD
40		9000140 SEAL, NYLON
41		9000141 CARTRIDGE, OIL - FILTER
42		9000142 GASKET, COVER - TOP
43	#	9000143 PLATE, COVER - TOP
44		9000103 SCREW, FLAT HD
45		9000145 NUT, LOCK
46		9000242 SCREW, SET
47		9000237 SCREW, BINDING HD
48		9000311 SCREW, SET
49	@	9000149 FENCE, THROAT
50	@	9000150 THROAT PLATE, TAPE (STD)
51	@	9000151 SCREW, FLAT
52	@	9000152 KNIFE, BLADE-BED (WIDE)
53	@	9000153 POST-OFFSET
54	@	9000154 WASHER, NYLON
55	@	9000155 NUT, HEX
56	@	9000156 O-RING
57	@	9000157 PLUG
58		9000212 NUT

FOR F900A @ FOR F900AC

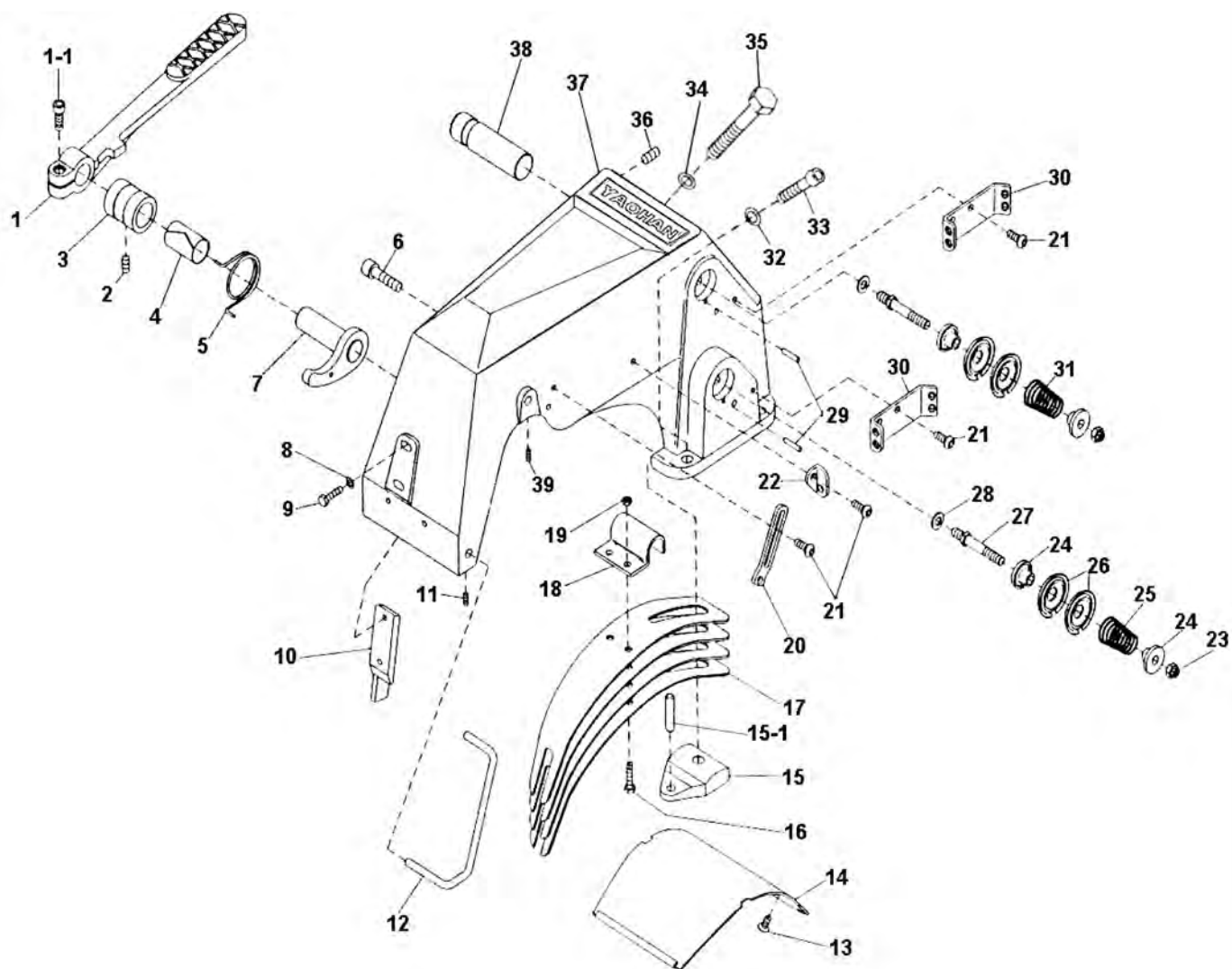
BAG CLOSER PARTS FOR F900A,F900AC



BAG CLOSER PARTS FOR F900A,F900AC

ITEM	PART NO.	DESCRIPTION
1	9000201	PAD, SPRING-PRESSER FOOT
2	9000202	SCREW, FLAT HD
3	9000203	CRADLE, PAD-PRESS. FT. SPG.
4	9000204	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
4-1	9000204-1	SCREW, SOC. HD CAP
4-2	9000204-2	PIN, ROLL
5	9000205	CLAMP, BEARING-SHEET
6	9000102	SCREW, FLAT HD
7	9000207	SHEET, BEARING-PR. FT. LV. GD
8	9000208	SCREW, SOC. HD CAP
9	9000209	PLUG, CLAMP - DRILLED (PRESS. FT.)
10	9000210	PLUG, CLAMP - TAPPED (PRESS. FT.)
11	9000211	SCREW, HEX
12	9000212	NUT
13	9000213	SHANK, PRESSER FOOT
14	9000214	BLOCK, HINGE-PRESSER FOOT
15	9000211	SCREW, HEX
16	9000216	RETAINER, ROD-CONNECTING
17	9000103	SCREW, FLAT HD
18	# 9000218	PRESSER FOOT
19	9000219	BOLT, HINGEING-PRESSER FOOT
20	9000220	ROD, CONNECTING-NEEDLE DRIVE
20-1	9000220-1	SCREW, SET-CONE PT.
20-2	9000220-2	SCREW, SET
21	9000221	WASHER, THRUST
22	9000222	BUSHING, LEVER-PRESSER FOOT
23	9000223	SPRING, GARTER-LEVER SEAL
24	9000103	SCREW, FLAT HD
25	9000225	SEAL, LEVERS
26	9000226	SHAFT, LEVERS
27	9000227	LEVER, NEEDLE
27-1	9000227-1	SCREW, SOC. HD CAP
28	9000228	CHUCK, NEEDLE
29	9000229	NEEDLE
30	9000230	PLUG, CLAMP-TAPPED (NEEDLE LV.)
31	9000231	SCREW, CLAMP NEEDLE
32	9000232	PLUG, CLAMP-DRILLED (NEEDLE LV.)
33	9000233	GUIDE, THREAD-(NEEDLE LEVER)
34	9000234	SCREW, FLAT HD
35	9000235	DISC, TENSION-SMALL
36	9000236	SPRING, TENSION-(NEEDLE LEVER)
37	9000237	SCREW, BINDING HD
38	9000238	STUD, TENSION-(NEEDLE LEVER)
39	9000239	INSERT, THREAD-LVR SHFT BUSH'G
40	9000240	SCREW, SET
41	9000241	BUSHING, SHAFT LEVERS
42	9000242	SCREW, SET
43	9000243	SCREW, HEX
44	9000244	WASHER, SPRING
45	# 9000245	ASSEMBLY, PRESSER FOOT
46	@ 9000246	PRESSER FOOT, TAPE (WIDE)
47	@ 9000247	ASSEMBLY, PRESSER FOOT, TAPE (WIDE)
# FOR F900A @ FOR F900AC		

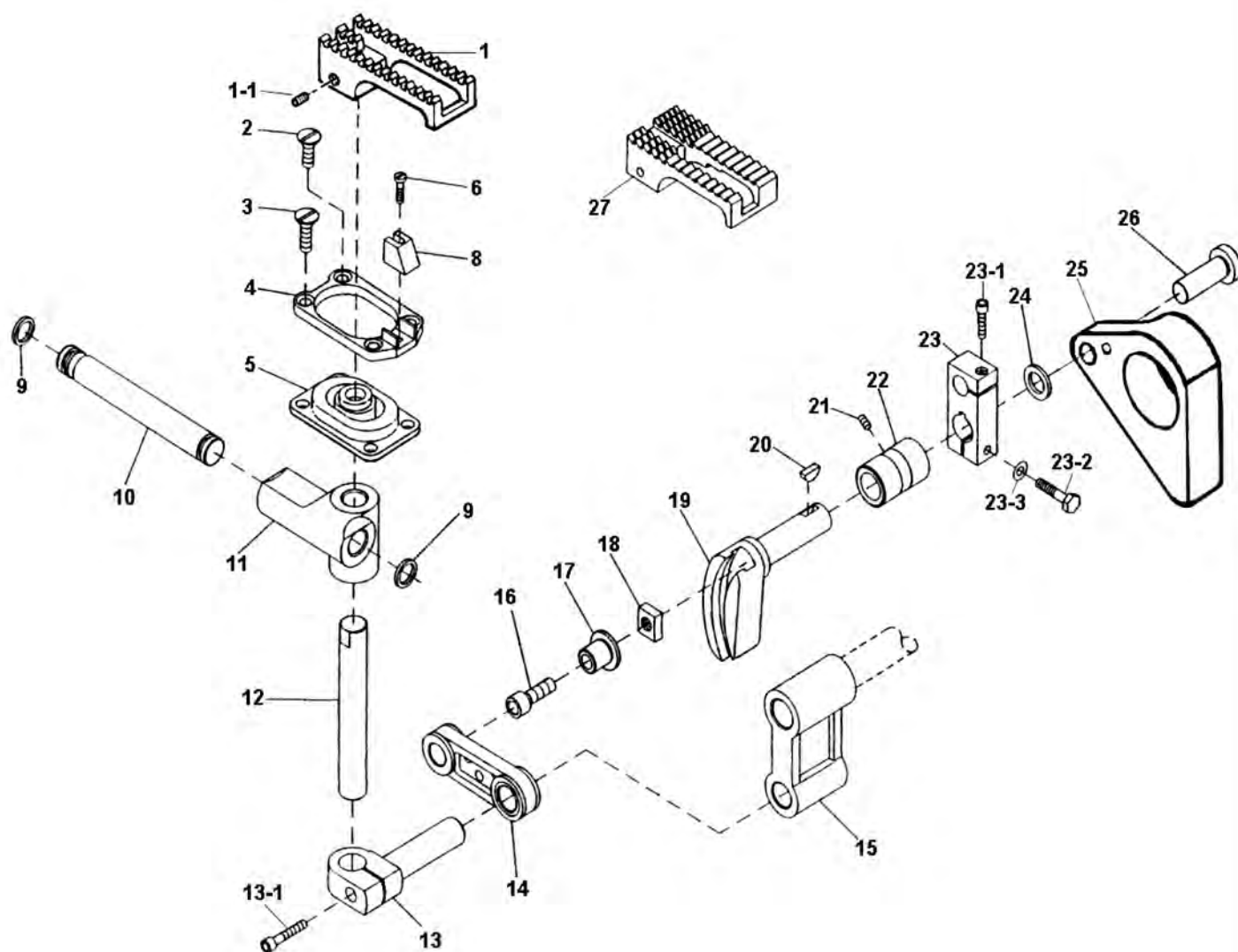
BAG CLOSER PARTS FOR F900A,F900AC



BAG CLOSER PARTS FOR F900A,F900AC

ITEM	PART NO.	DESCRIPTION
1	9000301	LEVER, LIFTER-PRESSURE FOOT
1-1	9000301-1	SCREW, SOC .CAP
2	9000220-2	SCREW, SET
3	9000303	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
4	9000304	LINER, BUSHING-LIFTER LEVER
5	9000305	SPRING, LIFTER LEVER
6	9000306	SCREW, STOP-LIFTER LEVER
7	9000307	CAM, LIFTER-PRESSER FOOT
8	9000308	WASHER, SPRING
9	9000309	SCREW, HEX HD
10	9000310	GUIDE, LEVER-PRESSER FOOT
11	9000311	SCREW, SET
12	9000312	GUARD, TENSION-NEEDLE
13	9000237	SCREW, BINDING HD
14	9000314	COVER, GUARD - LEVERS
15	9000315	PLATE, PRESS. FT. SPRG.-TAPPED
15-1	9000315-1	PIN, ROLL
16	9000211	SCREW, HEX HD
17	9000317	SPRING, PRESSER FOOT
18	9000318	CLAMP, SPRING-PRESSER FOOT
19	9000319	NUT, LOCK
20	9000320	PULL-OFF, NEEDLE THREAD
21	9000128	SCREW, SOC BUTTON
22	9000127	EYELET, THREAD-SHORT
23	9000323	NUT
24	9000324	SLEEVE, TENSION
25	9000325	SPRING, TENSION-LOOPER THREAD
26	9000326	DISC, TENSION-LARGE
27	9000327	STUD, TENSION
28	9000328	WASHER, LOCK
29	9000329	PIN, RETAINING-TENSION DISC
30	9000330	EYELET, THREAD-LONG
31	9000331	SPRING, TENSION-NEEDLE THREAD
32	9000332	WASHER, SPRING
33	9000333	SCREW, SOC. CAP
34	9000334	WASHER
35	9000335	SCREW, ADJ.
36	9000336	SCREW, SET
37	9000337	HOUSING, LEVERS
38	9000338	SHAFT, SPRING-PRESSER FOOT
39	9000242	SCREW, SET

BAG CLOSER PARTS FOR F900A,F900AC

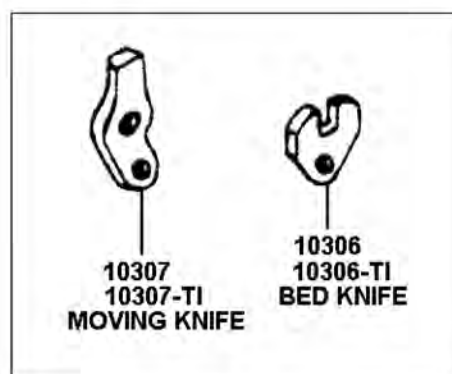
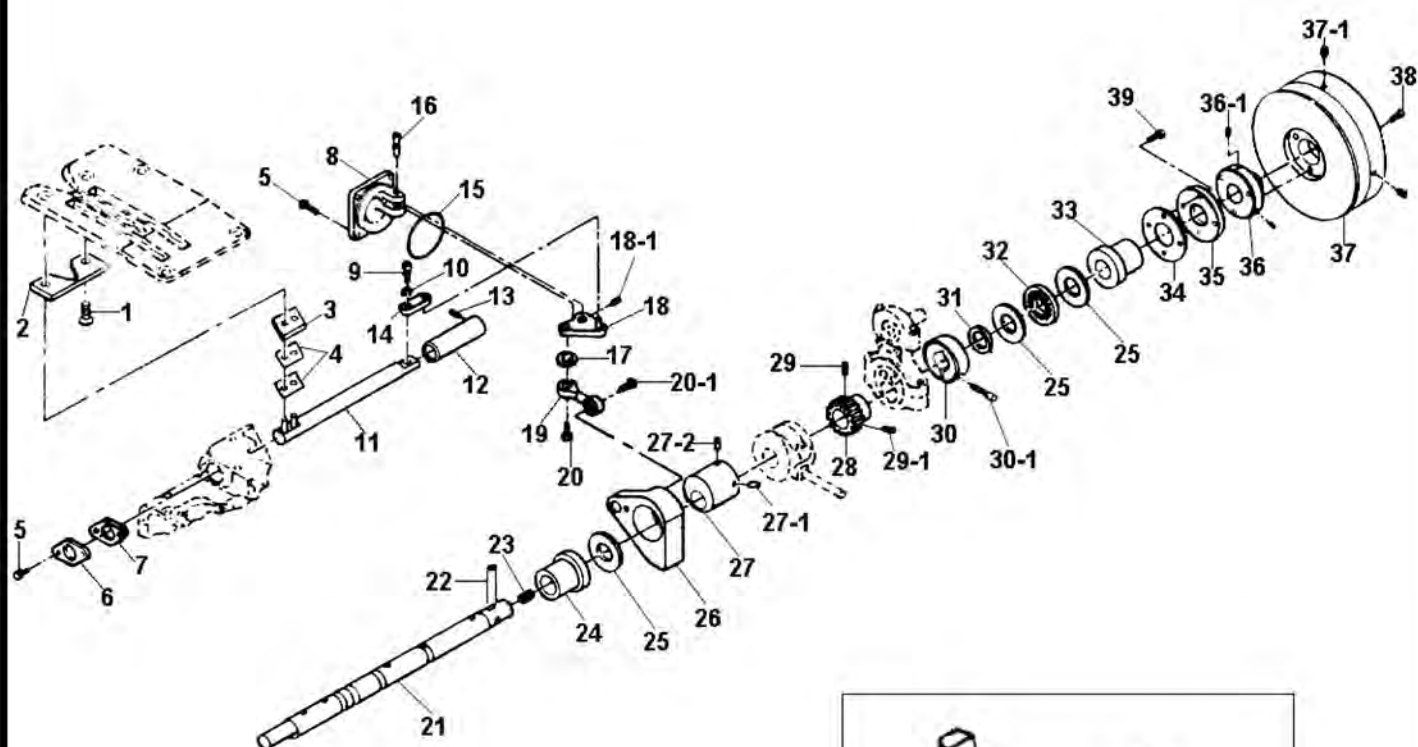


BAG CLOSER PARTS FOR F900A,F900AC

ITEM	PART NO.	DESCRIPTION
1 #	9000401	FEED DOG CTR.ROW OF TEETH HAS 4 TEETH
	9000401-1	FEED DOG CTR.ROW OF TEETH HAS 3 TEETH
1-1	9000311	SCREW, SET
2	9000103	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
3	9000403	SCREW, FLAT HD
4	9000404	HOLDER, GUAED-NEEDLE
5	9000405	SEAL, DOG - FEED
6	9000406	SCREW, PAN HD
8	9000408	GUARD, NEEDLE
9	9000409	RING, "O"
10	9000410	ROD, SLIDE - FEED
11	9000411	SLIDE, FEED
12	9000412	ROD, CARRIER - FEED DOG
13	9000413	CLAMP, ROD- FEED DOG CARRIER
13-1	9000413-1	SCREW, SOC. HD CAP
14	9000414	LINK, STROKE - FEED
15	9000415	LINK, LIFT - FEED
16	9000416	SCREW, SOC. HD CAP
17	9000417	PIVOT, ADJUSTING-FEED STROKE
18	9000418	NUT, PIVOT-FEED STROKE ADJ'G.
19	9000419	LEVER, SLOTTED-FEED ROCKER
20	9000420	KEY
21	9000311	SCREW, SET
22	9000422	BUSHING, SHAFT -FEED ROCKER
23	9000423	LEVER, PIN-FEED ROCKER
23-1	9000423-1	SCREW, SOC.HD CAP
23-2	9000211	SCREW, HEX
23-3	9000108	WASHER, FLAT
24	9000424	WASHER, THRUST
25	9000425	ROD, CONNECT'G-PRIM.FEED STK.
26	9000426	PIN, ROD-FEED STROKE CONNECT
27 @	9000427	FEED DOG, TAPE (STD)

FOR F900A @ FOR F900AC

BAG CLOSER PARTS FOR F900A,F900AC

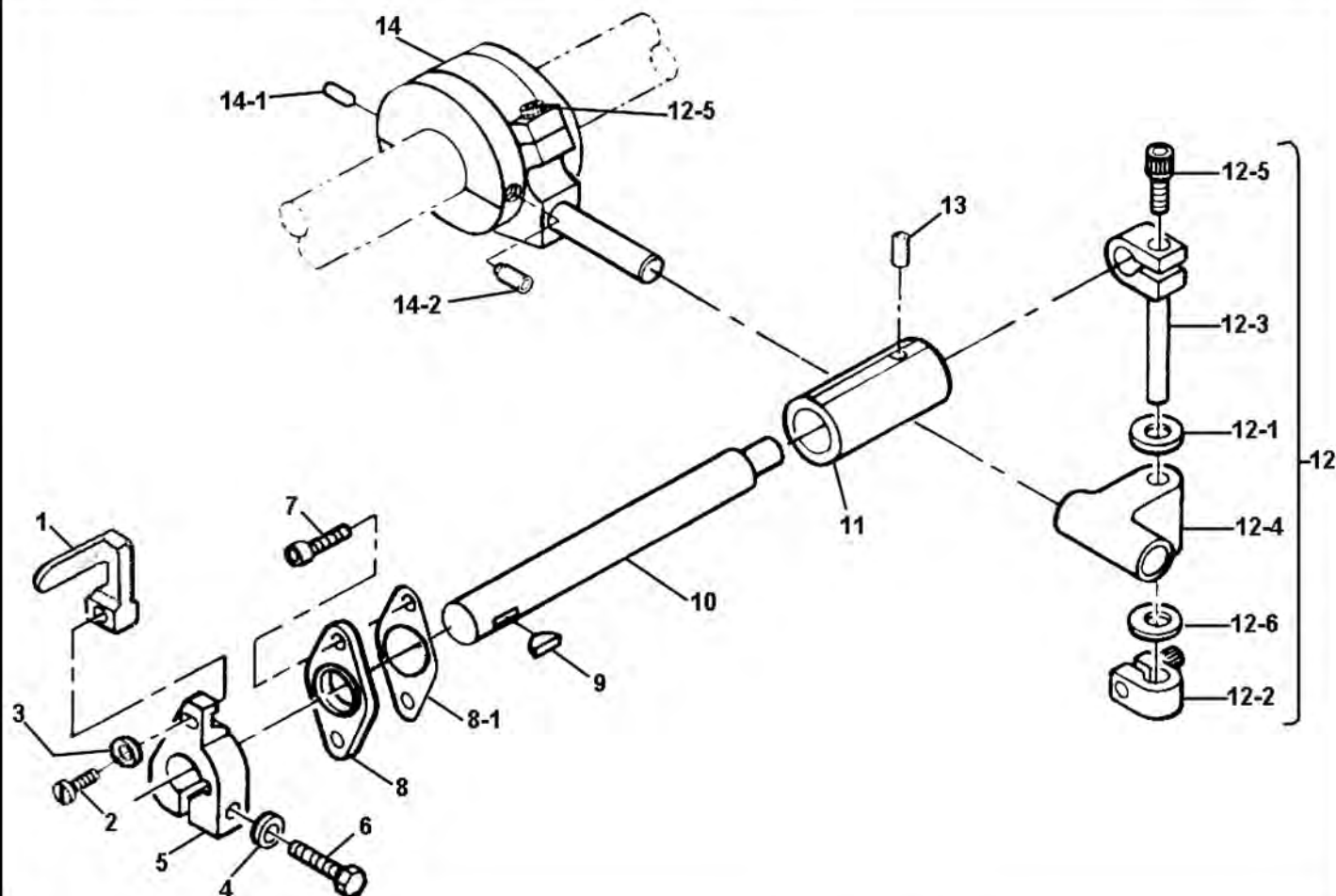


BAG CLOSER PARTS FOR F900A,F900AC

ITEM	PART NO.	DESCRIPTION
1	# 9000105	SCREW, FLAT HD
2	# 9000104	KNIFE, STATIONARY
3	# 9000503	KNIFE, MOVING
4	# 9000504	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
5	9000128	SCREW, SOC. BUTTON
6	# 9000506	ASSEMBLY, SEAL
7	# 9000507	GASKET
8	9000508	BRACKET, PIVOT - KNIFE
9	# 9000509	SCREW, PIVOT - KNIFE
10	# 9000328	WASHER, LOCK
11	# 9000511	SHAFT, KNIFE
12	# 9000512	BUSHING, SHAFT - KNIFE
13	9000311	SCREW, SET
14	# 9000514	LINK, KNIFE
15	9000515	RING, "O"
16	9000516	SHAFT, BELL CRANK - KNIFE
17	# 9000108	WASHER, FLAT
18	# 9000518	CRANK, BELL - KNIFE
18-1	# 9000518-1	SCREW, SET
19	# 9000519	ASSEMBLY, CONNECT'G ROD - KNIFE
20	# 9000520	SCREW, HEX HD
20-1	# 9000520-1	SCREW, HEX HD
21	9000521	SHAFT, MAIN
22	9000420	KEY
23	9000523	PLUG, PIPE
24	9000524	BUSHING, MAIN SHAFT - NEEDLE END
25	9000221	WASHER, THRUST
26	9000425	ROD, CONNECT'G-PRIM. FEED STRK.
27	9000527	ECCENTRIC, STROKE - FEED
27-1	9000336	SCREW, SET
27-2	9000220-1	SCREW, SET -CONE PT.
28	9000528	GEAR, DRIVE - PUMP
29	9000529	SCREW, SET
29-1	9000529-1	SCREW, SET
30	9000530	COLLAR, LOCK-MAIN SHAFT
30-1	9000530-1	SCREW, SOC.HD CAP
31	9000531	"O" RING
32	9000532	BEARING THRUST
33	9000533	BUSHING,MAIN SHAFT - DRIVE END
34	9000133	GASKET, MAIN SHAFT SEAL
35	9000535	ASSEMBLY, SEAL-MAIN SHAFT
36	9000536	HUB, PULLEY
36-1	9000336	SCREW, SET
37	9000537	PULLEY, ADJUSTABLE
37-1	9000336	SCREW, SET
38	9000102	SCREW, FLAT HD
39	9000539	SCREW, SOC.HD CAP

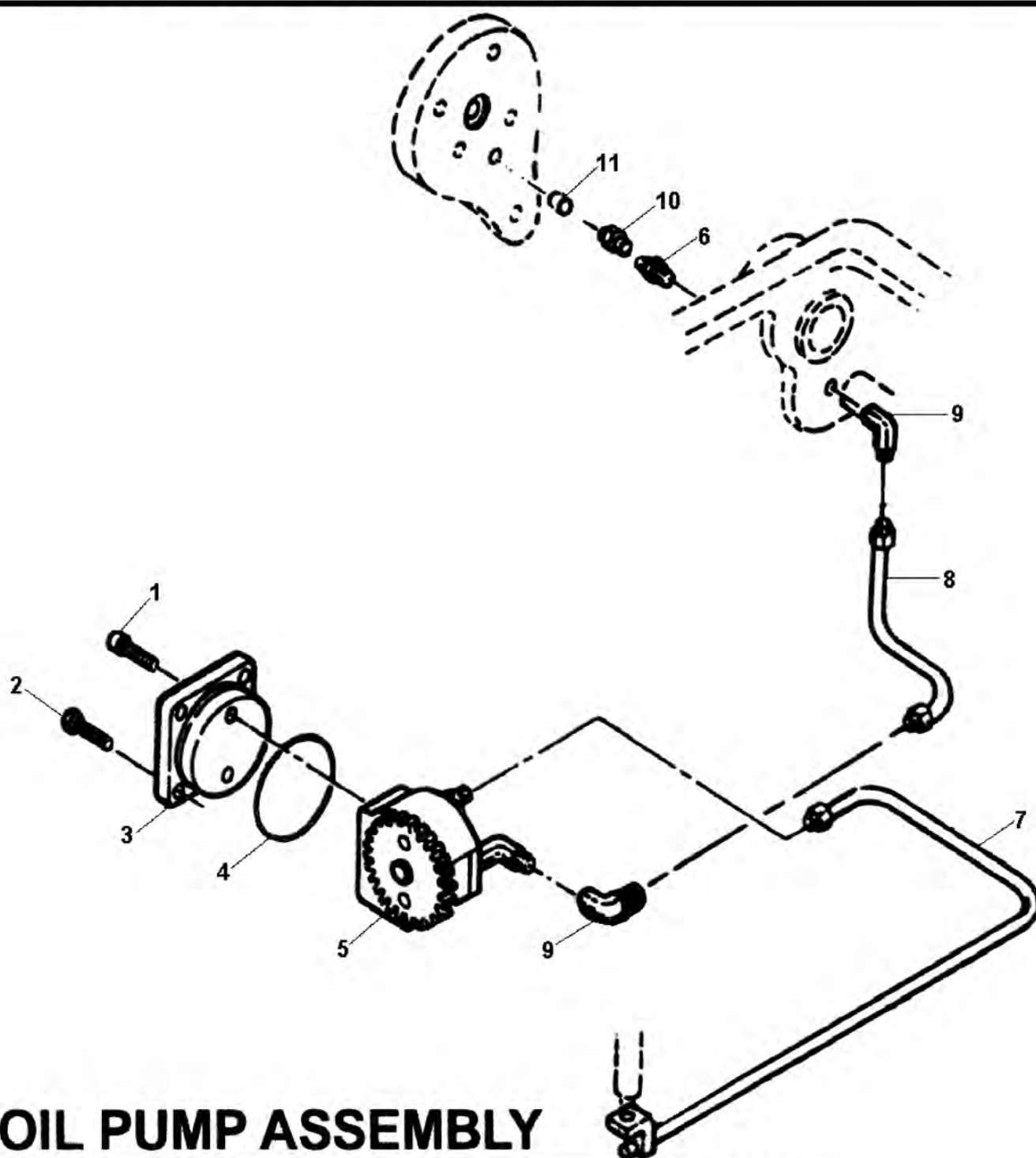
FOR F900A

BAG CLOSER PARTS FOR F900A,F900AC



ITEM	PART NO.	DESCRIPTION
1	9000601	LOOPER (TEO THREAD)
2	9000406	SCREW, PAN HD.
3	9000603	WASHER
4	9000108	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
5	9000605	HOLDER, LOOPER
6	9000211	SCREW, HEX
7	9000128	SCREW, SOC. BUTTON
8	9000506	ASSEMBLY, SEAL
8-1	9000507	GASKET
9	9000420	KEY
10	9000610	SHAFT, LOOPER
11	9000512	BUSHING, SHAFT - LOOPER
12	9000612	ASS'Y PIVOT - LOOPER
12-1	9000612-1	THRUST WASHER
12-2	9000612-2	CLAMP
12-3	9000612-3	PIN, PIVOT - LOOPER
12-4	9000612-4	KNUCKLE, PIVOT - LOOPER
12-5	9000113	SCREW, WOC. CAP
12-6	9000423-1	SCREW, SOC.HD CAP
13	9000311	SCREW, SET
14	9000614	ASS'Y CAM - LOOPER
14-1	9000614-1	SCREW, SET-CONE PT.
14-2	9000614-2	SCREW, SET

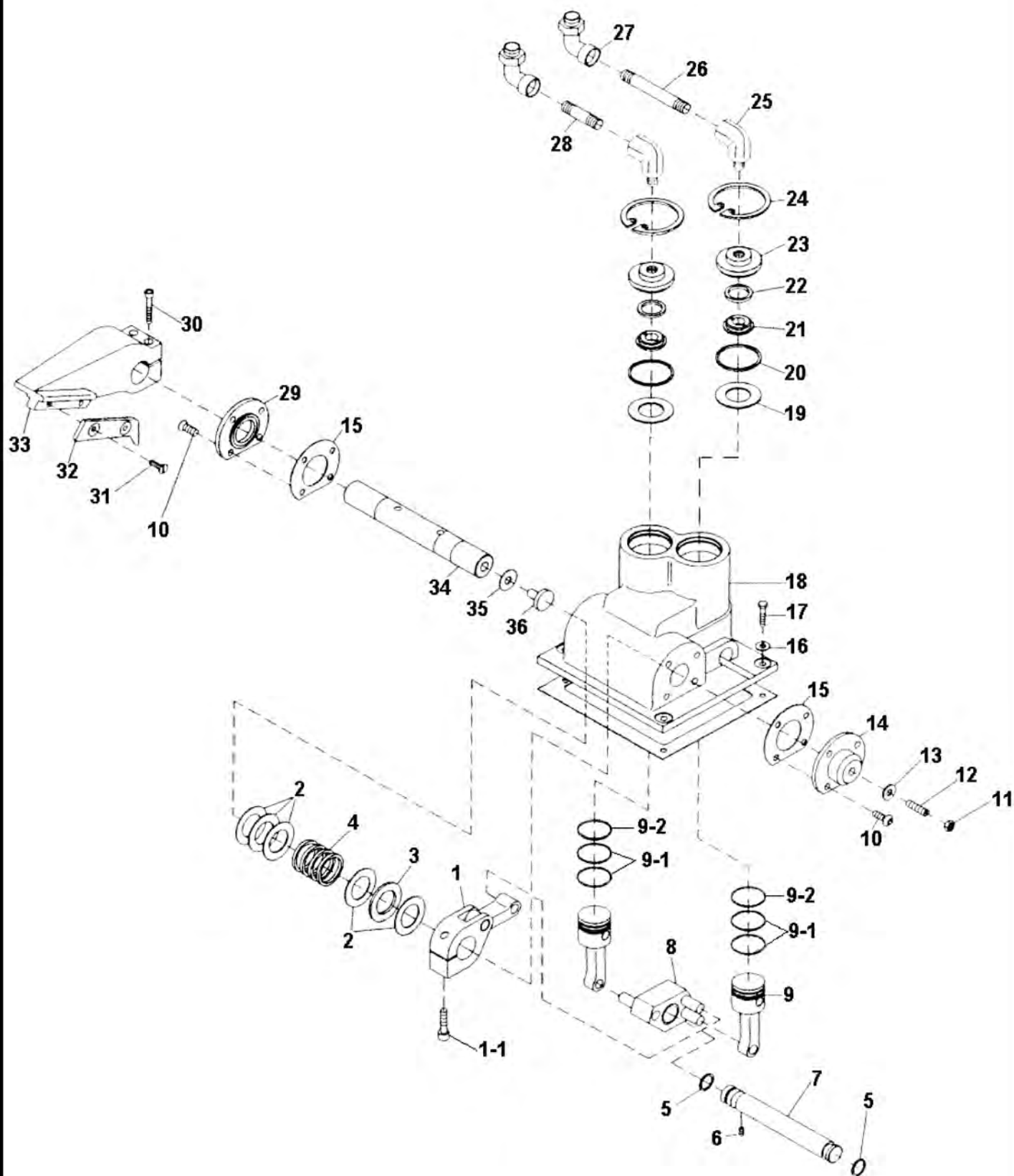
BAG CLOSER PARTS FOR F900A,F900AC



OIL PUMP ASSEMBLY

ITEM	PART NO.	DESCRIPTION
1	9000701	SCREW, SOC. CAP
2	9000109	SCREW, HEX HD
3	9000703	MOUNT PUMP
4	9000515	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
5	9000705	ASSEMBLY GEAR-PUMP
6	9000706	FITTING, PIPE STRATGHT
7	9000707	OIL LINE, SUPPLY
8	9000708	OIL LINE, PRESSURE
9	9000709	FITTING, COMPRESSION ELBOW
10	9000710	TUBING, COPPER
11	9000711	BUSHING, NEOPRENE

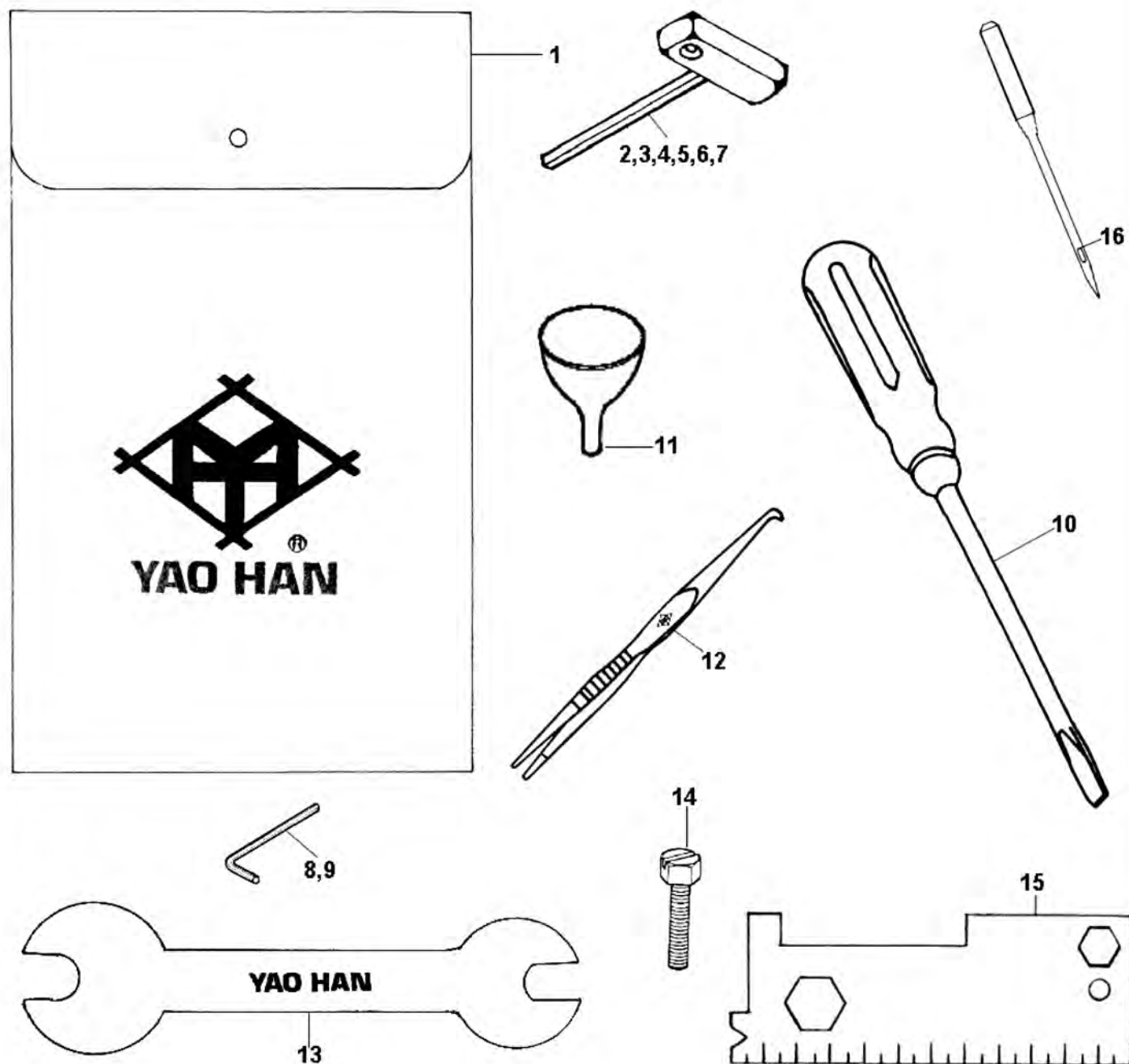
BAG CLOSER PARTS FOR F900AC



BAG CLOSER PARTS FOR F900AC

ITEM	PART NO.	DESCRIPTION
1	9000801	ASSEMBLY, LEVER CUTTER
1-1	9000204-1	SCREW, SOC. HD CAP
2	9000221	WASHER, THRUST
3	9000532	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
4	9000804	SPRING, COMPRESSION
5	9000805	O-RING, CRANKSHAFT
6	9000242	SCREW, SET #10-32X3/16
7	9000807	CRANKSHAFT
8	9000808	ASSEMBLY, CRANK
9	9000809	ASSEMBLY, PISTON-TAPE CLIPPER
9-1	9000809-1	RING, BACKUP
9-2	9000809-2	U-CUP
10	9000810	SCREW
11	9000811	NUT
12	9000812	SCREW, ADJUSTING
13	9000118	WASHER - NYLON
14	9000814	PLATE, COVER
15	9000815	GASKET
16	9000816	WASHER, COMPRESSION
17	9000817	SCREW
18	9000818	HOUSING, CUTTER
19	9000819	WASHER, HEAD CYLINDER
20	9000820	O-RING, CYLINDER HEAD
21	9000821	PLATE, BUMPER
22	9000822	RING, BUMPER
23	9000823	HEAD, CYLINDER
24	9000824	RING, SNAP
25	9000825	FITTING, STREET ELBOW
26	9000826	FITTING, NIPPLE LONG
27	9000827	FITTING ELBOW FEMALE
28	9000828	FITTING, NIPPLE SHORT
29	9000829	ASSEMBLY, SEAL-SHAFT
30	9000227-1	SCREW, SOC. HD CAP
31	9000403	SCREW, FLAT HD
32	9000832	KNIFE, MOVING
33	9000833	LEVER, KNIFE
34	9000834	SHAFT, KNIFE
35	9000835	WASHER, THRUST
36	9000836	SHAFT, THRUST

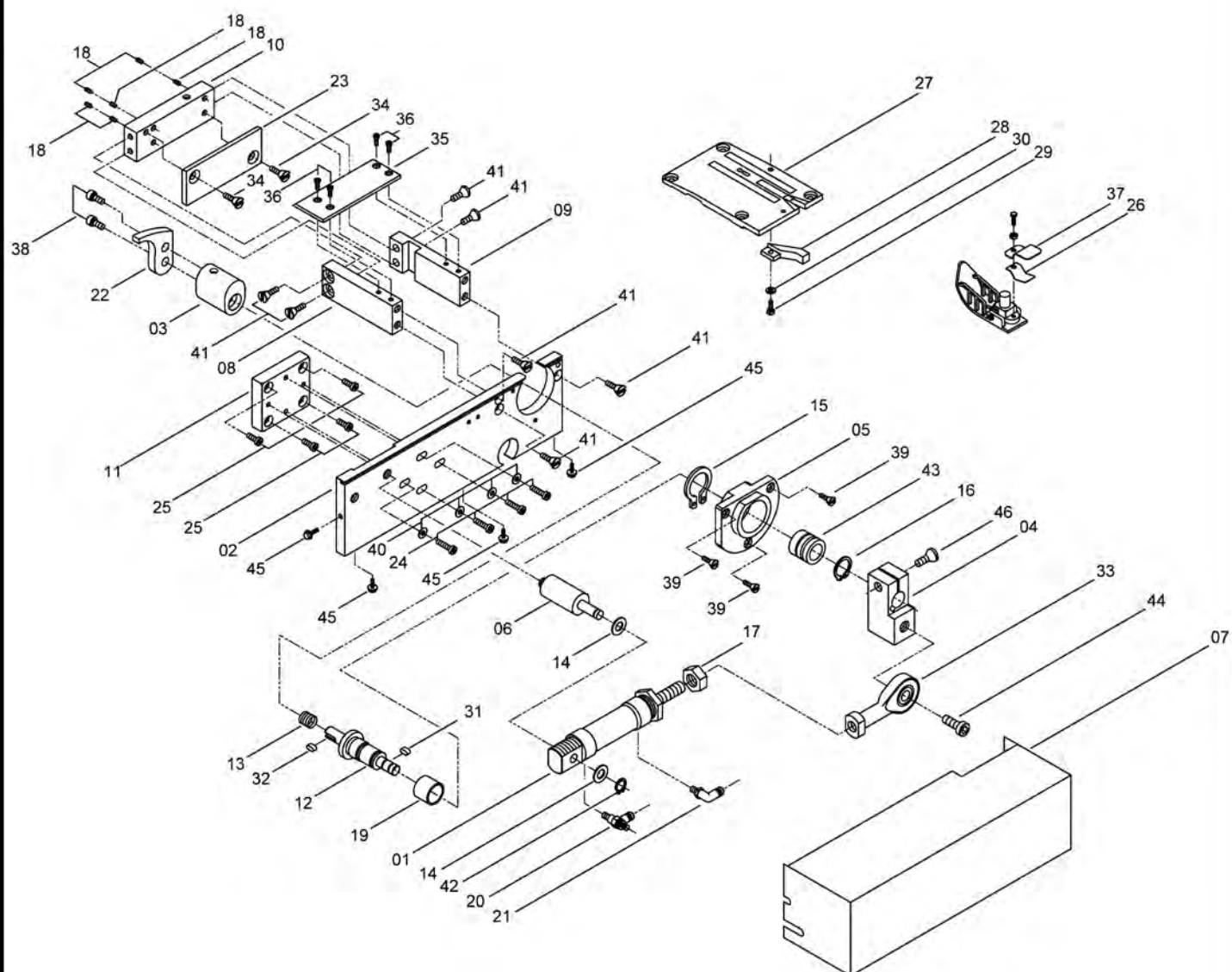
BAG CLOSER PARTS FOR F900AC



BAG CLOSER PARTS FOR F900AC

ITEM	PART NO.	DESCRIPTION
1	9000901	ACCESSORY BAG
2	9000902	T-TYPE ALLEN KEY
3	9000903	T-TYPE ALLEN KEY
4	9000904	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
5	9000905	T-TYPE ALLEN KEY
6	9000906	T-TYPE ALLEN KEY
7	9000907	T-TYPE ALLEN KEY
8	9000908	ALLEN KEY
9	9000909	ALLEN KEY
10	9000910	SCREWDRIVER
11	9000911	OIL FUNNEL
12	9000912	TWEEZERS
13	9000913	OPEN-TYPE WRENCH
14	9000914	SCREW, HEX
15	9000915	ADJUSTING GAUGE
16	9000229	NEEDLE

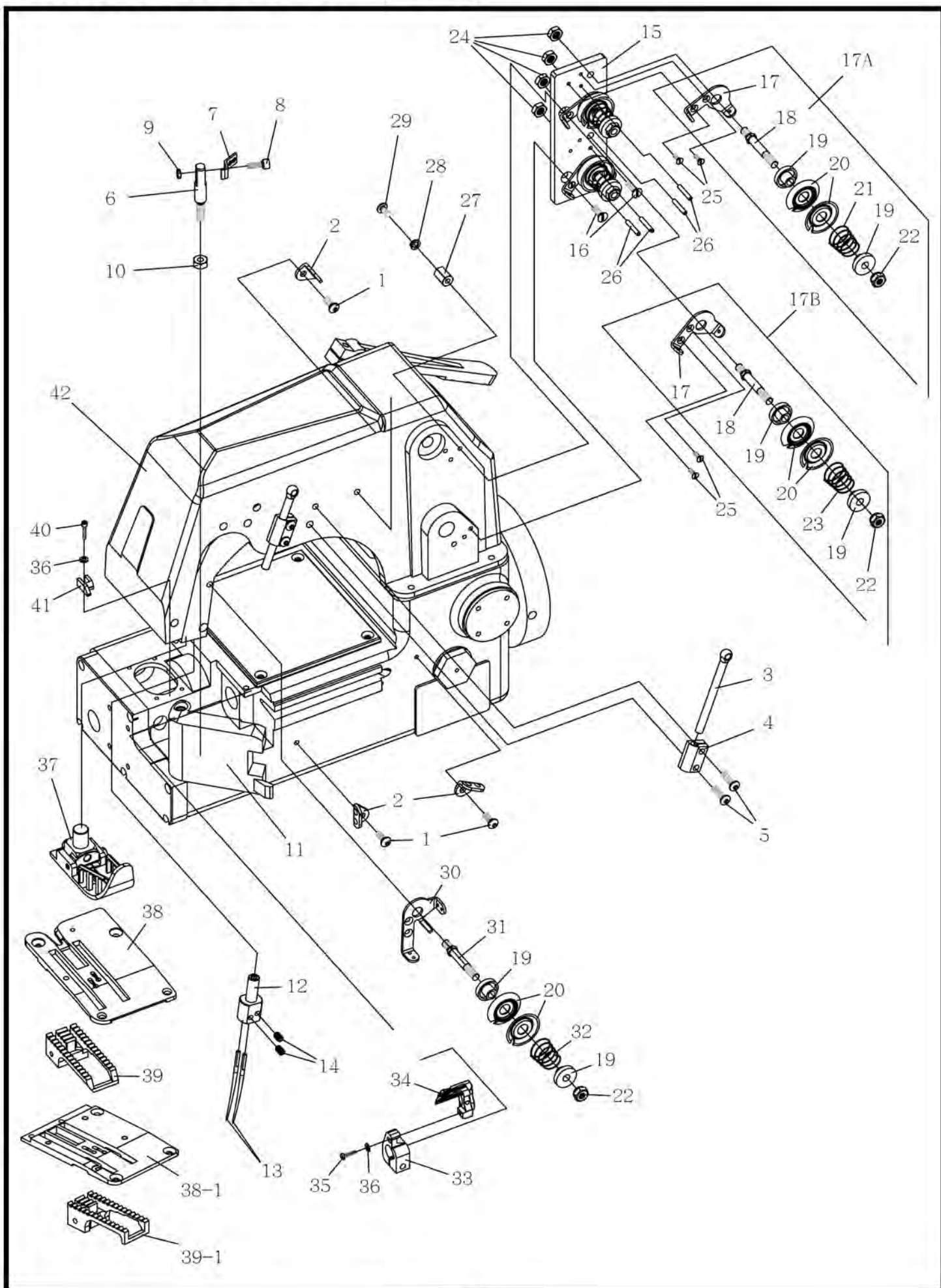
BAG CLOSER PARTS FOR F900AT



BAG CLOSER PARTS FOR F900AT

ITEM	PART NO.	DESCRIPTION
1	9001001	KIT, AIR CYLINDER ASSY
2	9001002	PLATE, SUPPORT
3	9001003	HUB, MOVABLE KNIFE MOUNTING
4	9001004	CLAMP, EYELET, NEEDLE THREAD PULL-OFF
5	9001005A	HUB, DRIVESHAFT SUPPORT
6	9001006	PIN, AIR CYLINDER PIVOT
7	9001007	INSIDE COVER
8	9001008	KNIFE BASE
9	9001009	KNIFE BASE
10	9001010	KNIFE BASE
11	9001011	MAIN FRAME
12	9001012	KNIFE SHAFT
13	9001013	SPRING, COMPRESSION
14	9001014	RETAING RINGS
15	9001015	RETAING RINGS
16	9001016	RETAING RINGS
17	9001017	NUT
18	9001018	SCREW
19	9001019	BUSHING
20	9001020	SOLENOID CONTROL VALVE
21	9001021	SOLENOID CONTROL VALVE
22	9001022	UPPER KNIFE
23	9001023	LOWER KNIFE
24	9001024	SCREW
25	9001025	SCREW
26	9001026	THREAD GUIDE
27	9001027	PLATE, THROAT (LONG STITCH) HI-SP
28	9001028	BRACKET
29	9001029	SCREW
30	9001030	WASHERS
31	9001031	KEY, WOODDRUFF
32	9001032	KEY, WOODDRUFF
33	9001033	BEARING
34	9001034	SCREW
35	9001035	KNIFE COVER
36	9001036	SCREW
37	9001037	THREAD GUIDE
38	9001038	SCREW
39	9001039	SCREW
40	9001040	WASHERS
41	9001041	SCREW
42	9001042	WASHERS
43	9001043	THRUST BEARING
44	9001044	SCREW
45	9001045	SCREW
46	9001046	SCREW

BAG CLOSER PARTS FOR F920A



BAG CLOSER PARTS FOR F920A

ITEM	PART NO.	DESCRIPTION
1	9000128	SCREW
2	9000167	PULL-OFF LOOPER THREAD
3	9000340	PULL-OFF NEEDLE THREAD
4	9000350	FRAME THREAD EYELET SUPPORT
5	9000351	SCREW
6	9000165	PULL-OFF LOOPER THREAD
7	9000168	PULL-OFF LOOPER THREAD
8	3001237	SCREW
9	9000170	NUT
10	9000116	NUT
11	9000122-1	DOOR, LOOPER
12	9000249	NEEDLE CLAMP
13	9000229	NEEDLE
14	3638	SCREW
15	9000353	PLATE, TENSIONING ASSEMBLY
16	9000102	SCREW
17A	9000352A	ASSY, TENSION-COMPLETE
17B	9000352B	ASSY, TENSION-COMPLETE
18	9000352	PULL-OFF NEEDL THREAD
18	9000346	STUD, TENSION
19	9000324	SLEEVE, TENSION
20	9000326	DISC, TENSION-LARGE
21	9000331	SPRING, TENSION-NEEDLE THREAD
22	9000323	NUT
23	9000325	SPRING, TENSION-LOOPER THREAD
24	150556-0-01	NUT
25	9000347	SCREW
26	9000329	PIN
27	9000349	SCREW
28	9000308	WASHER
29	9000109	SCREW
30	9000252	PULL-OFF NEEDL THREAD
31	9000256	STUD, TENSION
32	9000236	SPRING, TENSION (NEEDLE LEVER)
33	9000605	HOLDER, LOOPER
34	9000616A	LOOPER ASM.
35	9000406	SCREW
36	9000603	WASHER
37	9000248	PRESSER FOOT
38	9000161	THROAT PLATE
38-1	9000162	THROAT PLATE
39	9000428	FEED DOG
39-1	9000428-1	FEED DOG
40	9000406	SCREW
41	9000429-A	NEEDLE GUARD
42	9000337-2	HOUSING, LEVERS



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