

零件明細表

PARTS BOOK

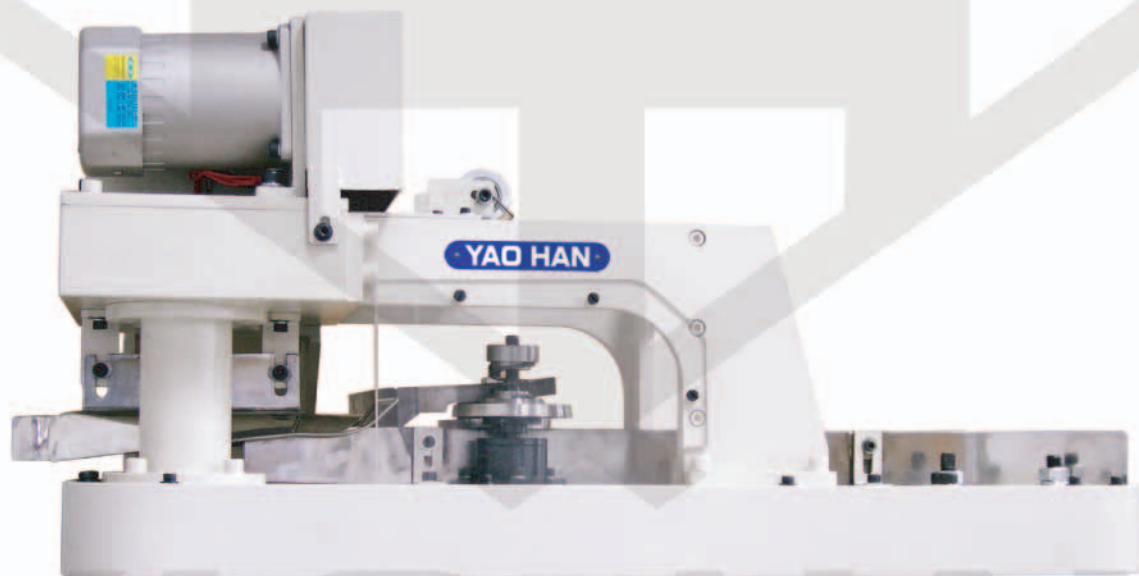
AUTOMATIC INFEEED DEVICE

(For tape or plain sew bag closers)

包邊送袋機

(適用於平縫或配合紙帶條縫合)

TP 1



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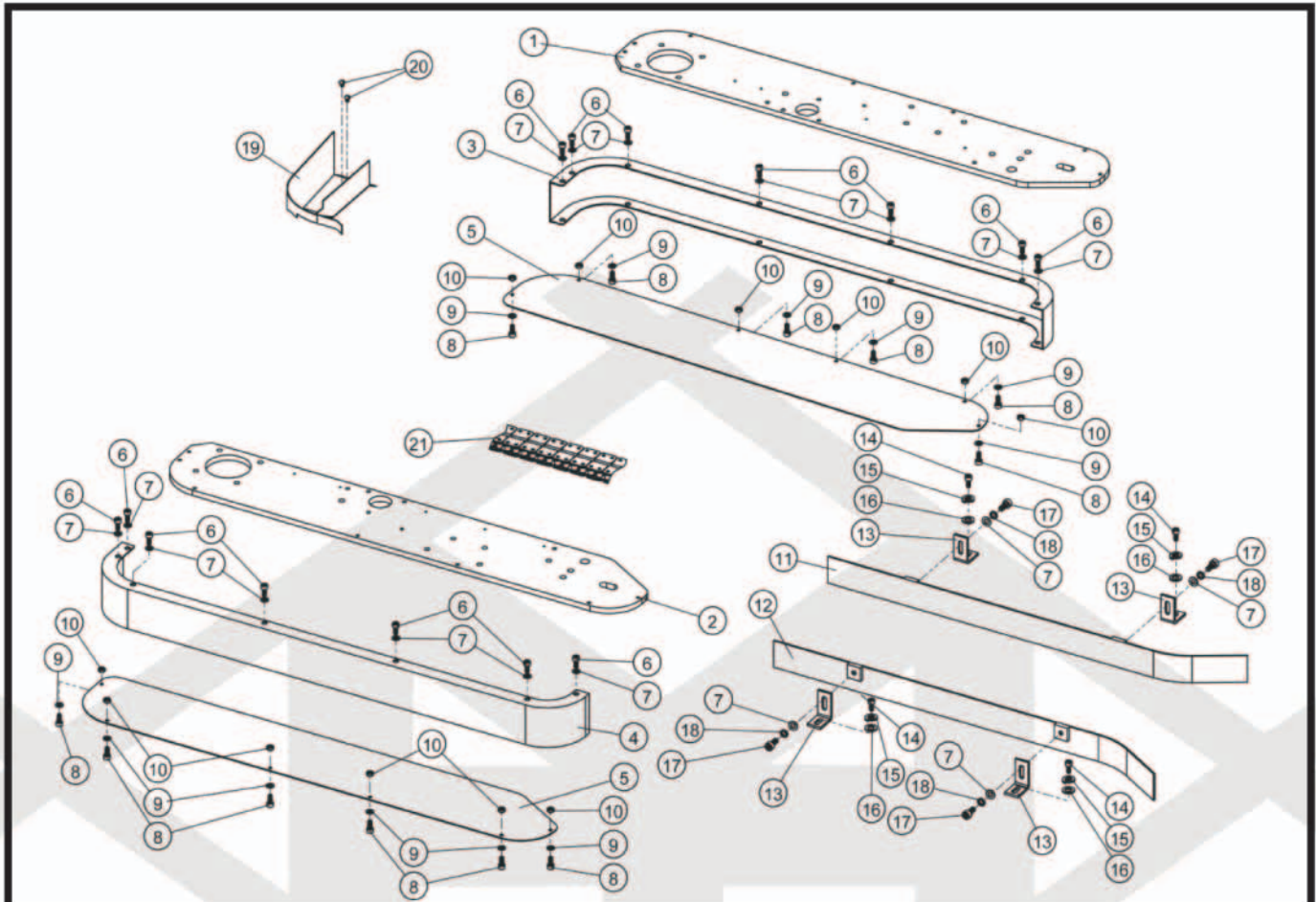
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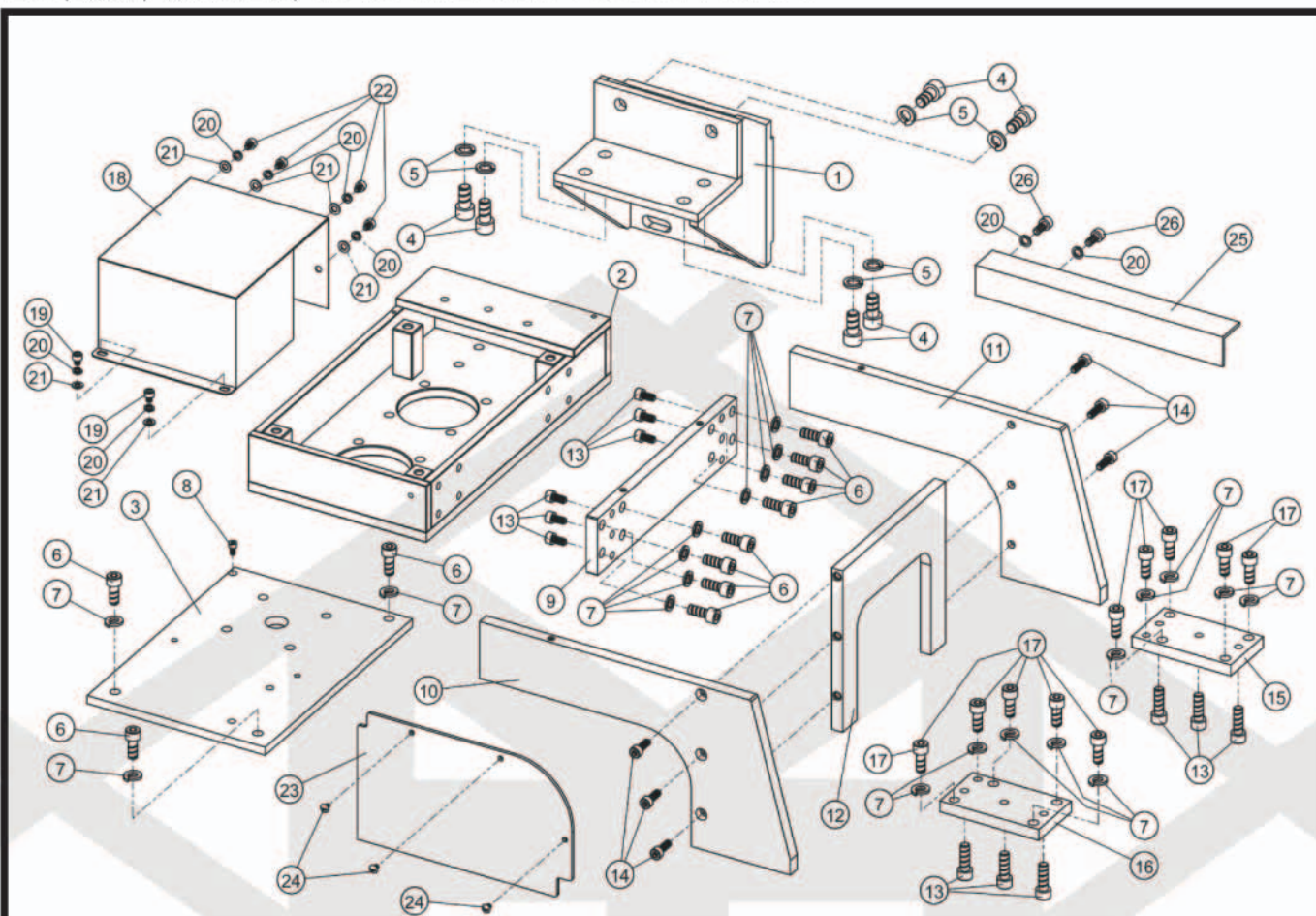
YAO HAN

1. 本體部份組立圖 MACHINE MAIN BODY PARTS



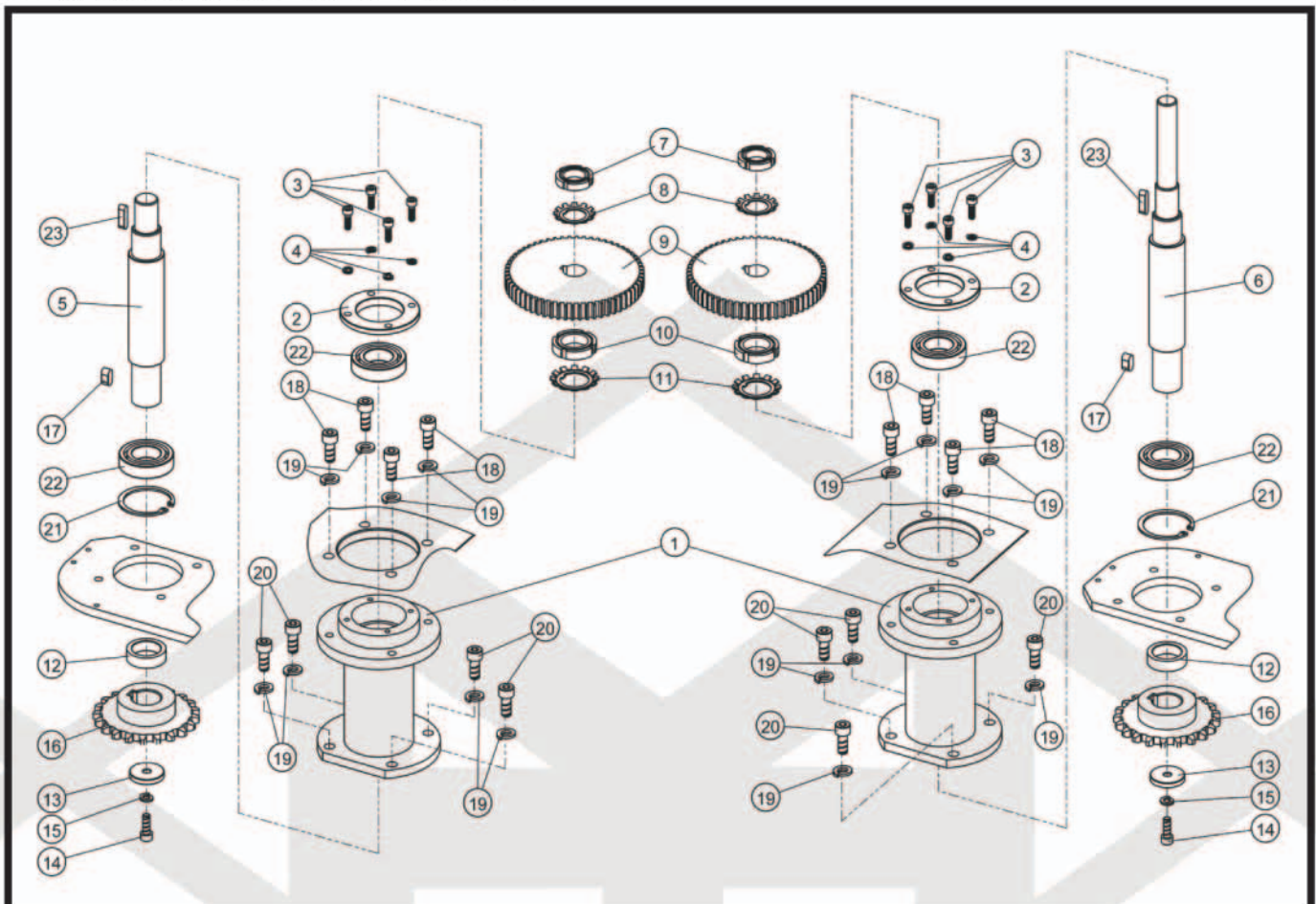
ITEM	YAO HAN NO.	DESCRIPTION		Quantity
1	TP1-055	BASE PLATE	基板	1
2	TP1-055-1	BASE PLATE	基板	1
3	TP1-073	CHAIN SLICE	鏈條片	1
4	TP1-073	CHAIN SLICE	鏈條片	1
5	TP1-074	GUARD COVER	護罩胚料	2
6	TP1-089	SCREW (M5X0.8X12L)	螺絲	14
7	TP1-106	WASHER (M5)	華司	14
8	TP1-087	SCREW (M4X0.7X8L)	螺絲	12
9	TP1-105	WASHER (M4)	華司	12
10	TP1-119	CAP NUT (M4)	薄板螺帽	12
11	TP1-066	GUIDE PLATE	導板	1
12	TP1-066	GUIDE PLATE	導板	1
13	TP1-067	GUIDE PLATE BASE	導板座	4
14	TP1-091	SCREW (M6X1X14L)	螺絲	4
15	TP1-113	WASHER (M6)	彈簧華司	4
16	TP1-107	WASHER (M6)	華司	4
17	TP1-089	SCREW (M5X0.812L)	螺絲	4
18	TP1-112	WASHER (M5)	彈簧華司	4
19	TP1-154	CHIP GUARD	排屑器	1
20	TP1-161	SCREW (M4X0.7X12L)	螺絲	2
21	TP1-072	CHAIN	附耳鏈條(單邊55齒)	

2. 本體部份組立圖 MACHINE MAIN BODY PARTS



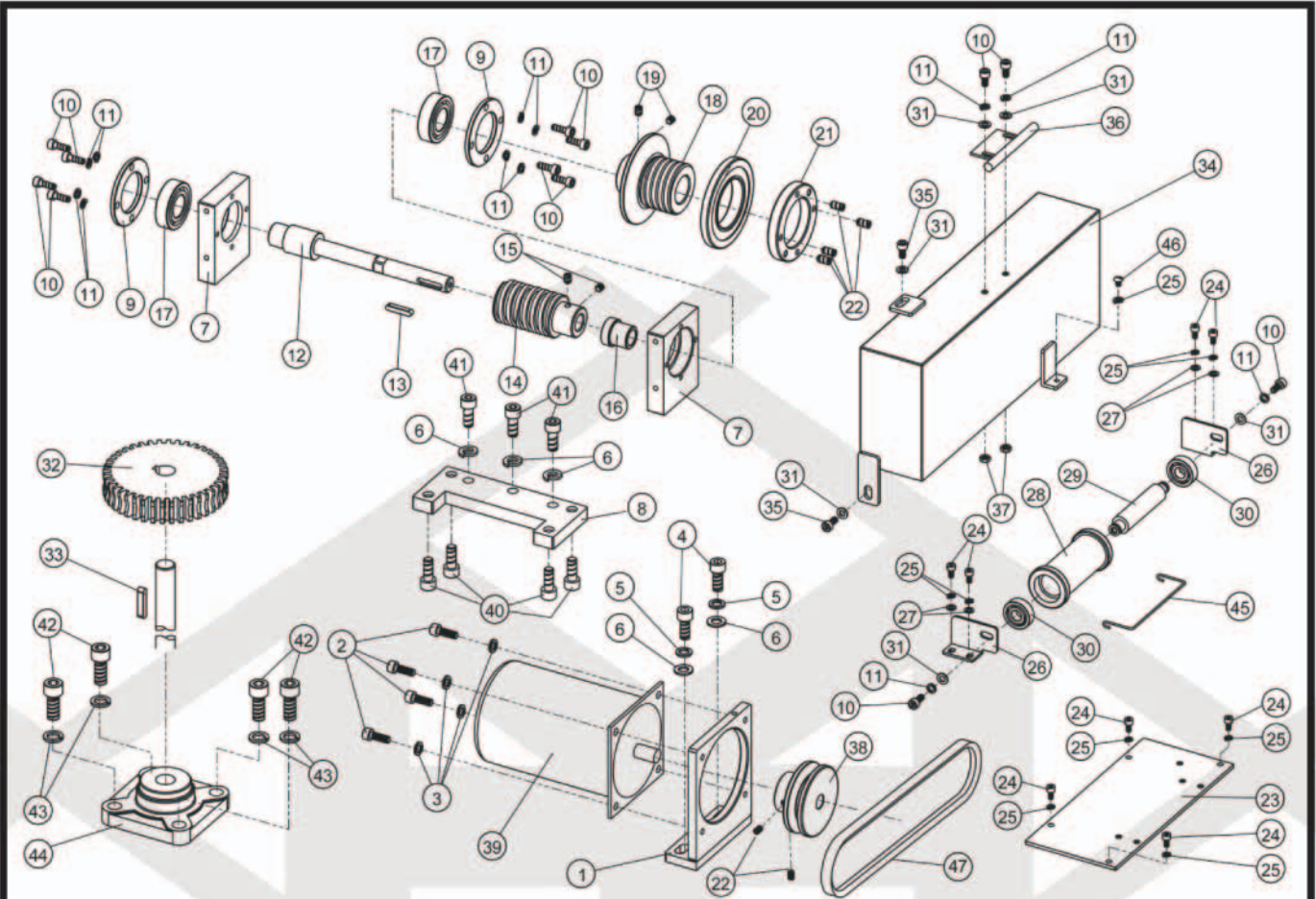
ITEM	YAO HAN NO.	DESCRIPTION		Quantity
1	TP1-001	FIXED BASE COMPLETE	固定座組	1
2	TP1-002	GEAR BOX COMPLETE	齒輪箱組	1
3	TP1-003	GEAR BOX COVER	齒輪箱蓋	1
4	TP1-086	SCREW (M10X1.5X25L)	螺絲	6
5	TP1-109	WASHER (M10)	彈簧華司	6
6	TP1-096	SCREW (M8X1.25X25L)	螺絲	3
7	TP1-114	WASHER (M8)	彈簧華司	3
8	TP1-162	SCREW (M4X0.7X12L)	螺絲	3
9	TP1-056	BRACKET	支撐座胚料	1
10	TP1-057	BRACKET	支撐座胚料	1
11	TP1-058	BRACKET	支撐座胚料	1
12	TP1-061	BRACKET	支撐座胚料	1
13	TP1-093	SCREW (M6X1X18L)	螺絲	12
14	TP1-092	SCREW (M6X1X16L)	螺絲	6
15	TP1-059	BRACKET	支撐座胚料	1
16	TP1-060	BRACKET	支撐座胚料	1
17	TP1-095	SCREW (M8X1.25X20L)	螺絲	10
18	TP1-069	FOLDER	減速機蓋	1
19	TP1-089	SCREW (M5X0.8X12L)	螺絲	2
20	TP1-112	WASHER (M5)	彈簧華司	2
21	TP1-106	WASHER (M5)	華司	2
22	TP1-163	SCREW (M5X0.8X8L)	螺絲	4
23	TP1-075	GUARD PLATE FIXED POST	護板	1
24	TP1-162	SCREW (M4X0.7X12L)	螺絲	3
25	TP1-050	SPRING FIXED POST	電控箱支架	1
26	TP1-089	SCREW (M5X0.8X12L)	螺絲	2

3. 齒輪盒部份組立圖 GEAR BOX



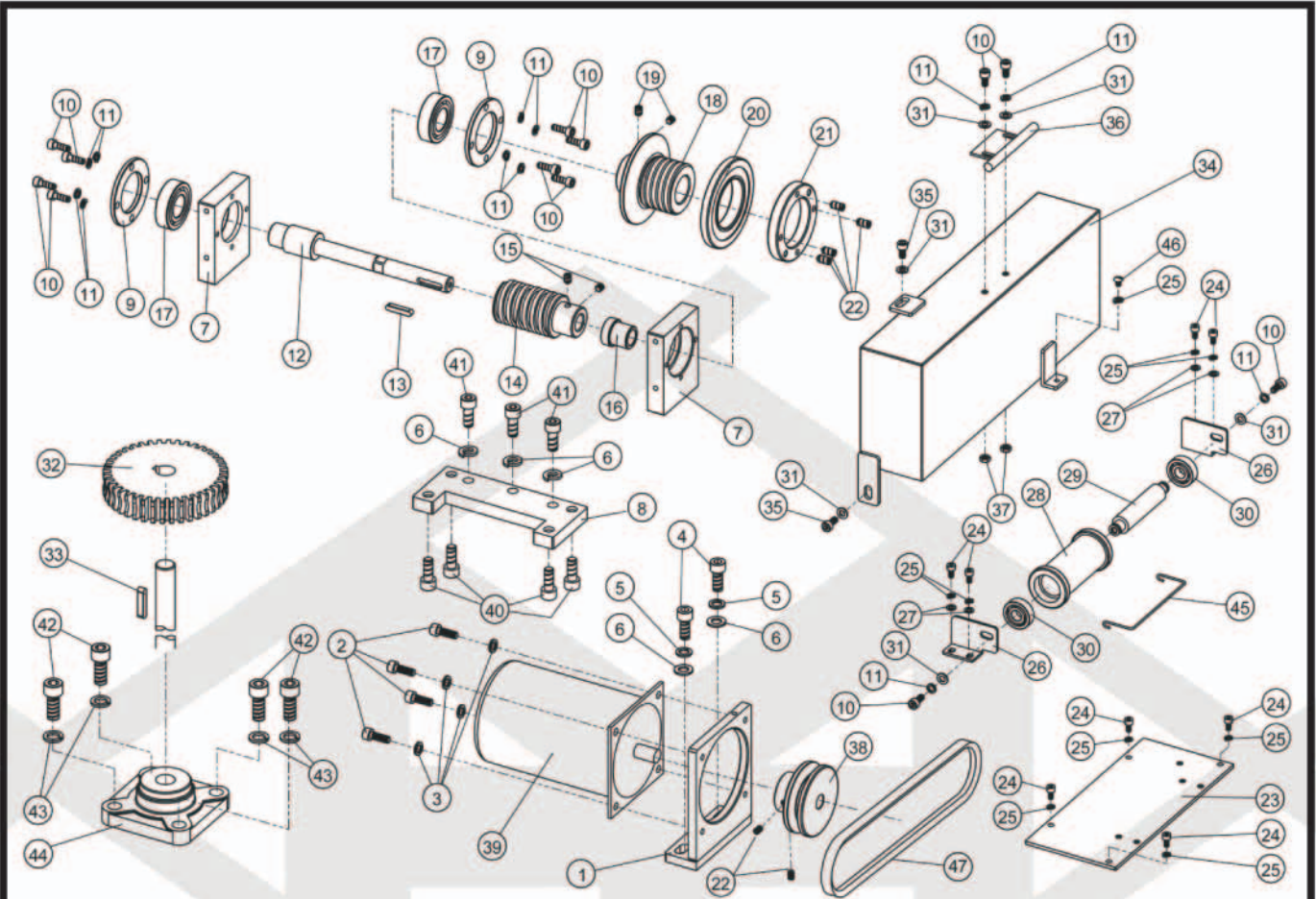
ITEM	YAO HAN NO.	DESCRIPTION		Quantity
1	TP1-016	BEARING BASE TUBE	軸承座管	2
2	TP1-017	BEARING PRESS RING	軸承壓環	2
3	TP1-090	SCREW (M5X0.8X16L)	螺絲	8
4	TP1-112	WASHER (M5)	華司	8
5	TP1-018	SHAFT	軸	1
6	TP1-019	SHAFT	渦輪軸	1
7	TP1-124	CAP NUT (AN04)	軸承螺帽	2
8	TP1-127	WASHER (AW04)	軸承螺帽用墊圈	2
9	TP1-020	GEAR	齒輪	2
10	TP1-125	CAP NUT (AN05)	軸承螺帽	2
11	TP1-128	WASHER (AW05)	軸承螺帽用墊圈	2
12	TP1-021	BUSHING	套管	2
13	TP1-022	WASHER	墊圈	2
14	TP1-094	SCREW (M6X1X20L)	螺絲	2
15	TP1-107	WASHER (M6)	華司	2
16	TP1-023	CHAIN WHEEL	鏈輪	2
17	TP1-137	KEY IRON (8X8X16L)	鍵鐵	2
18	TP1-096	SCREW (M8X1.25X25L)	螺絲	8
19	TP1-114	WASHER (M8)	華司	16
20	TP1-095	SCREW (M8X1.25X20L)	螺絲	8
21	TP1-085	C-RINGS (R47)	C型扣環	2
22	TP1-132	BALL BEARING (6005ZZ)	滾珠軸承	4
23	TP1-159	KEY IRON (6X6X10L)	鍵鐵	2

4. 馬達, 蝸輪部份組立圖 MOTOR AND WORM GEAR



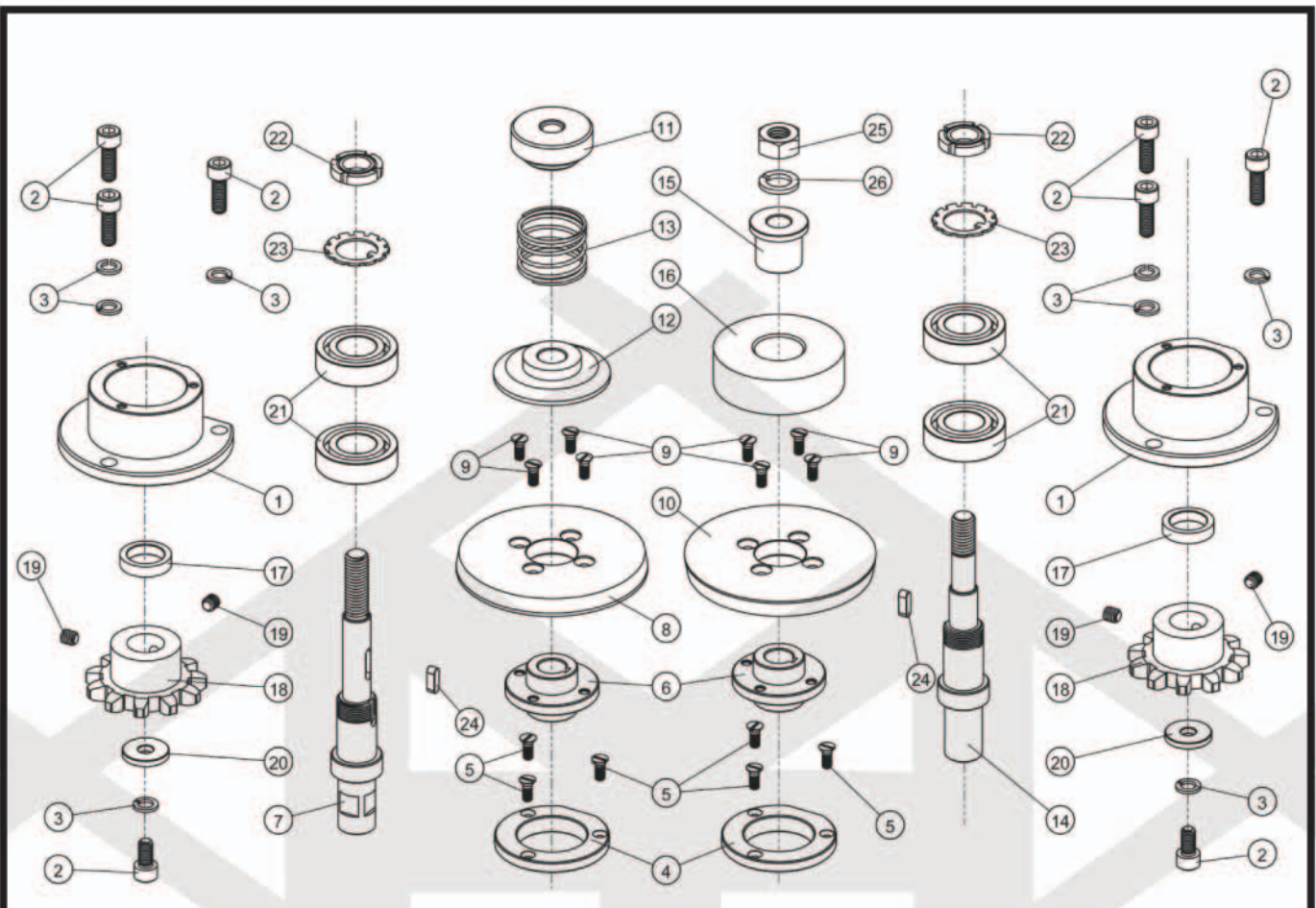
ITEM	YAO HAN NO.	DESCRIPTION	Quantity
1	TP1-004	MOTOR BASE COMPLETE	馬達座組 1
2	TP1-093	SCREW (M6X1X18L)	螺絲 4
3	TP1-113	WASHER (M6)	彈簧華司 4
4	TP1-095	SCREW (M8X1.25X20L)	螺絲 2
5	TP1-114	WASHER (M8)	彈簧華司 2
6	TP1-108	WASHER (M8)	華司 5
7	TP1-005	BASE	渦桿座 2
8	TP1-006	BASE PLATE	渦桿座底板 1
9	TP1-007	BEARING COVER	軸承蓋 2
10	TP1-090	SCREW (M5X0.8X16L)	螺絲 12
11	TP1-112	WASHER (M5)	彈簧華司 12
12	TP1-008	SHAFT	渦桿軸 1
13	TP1-135	KEY IRON (5X5X25L)	鍵鐵 1
14	TP1-009	TURBINE	渦桿 1
15	TP1-101	SCREW (M6X1X8L)	止付螺絲 2
16	TP1-010	BUSHING	套管 1
17	TP1-131	BALL BEARING (6004ZZ)	滾珠軸承 2
18	TP1-012	ADJUSTING PULLEY	調整皮帶輪 1
19	TP1-098	SCREW (M5X0.8X8L)	止付螺絲 2
20	TP1-013	ADJUSTING PULLEY	調整皮帶輪 1
21	TP1-014	NUT	螺帽 1
22	TP1-100	SCREW (M6X1X12L)	止付螺絲 6
23	TP1-062	BRACKET	支撐座胚料 1
24	TP1-087	SCREW (M4X0.7X12L)	螺絲 8
25	TP1-111	WASHER (M4)	彈簧華司 9
26	TP1-063	ROLLER HOLDER	滾輪座 (左右各1)

4. 馬達, 蝸輪部份組立圖 MOTOR AND WORM GEAR



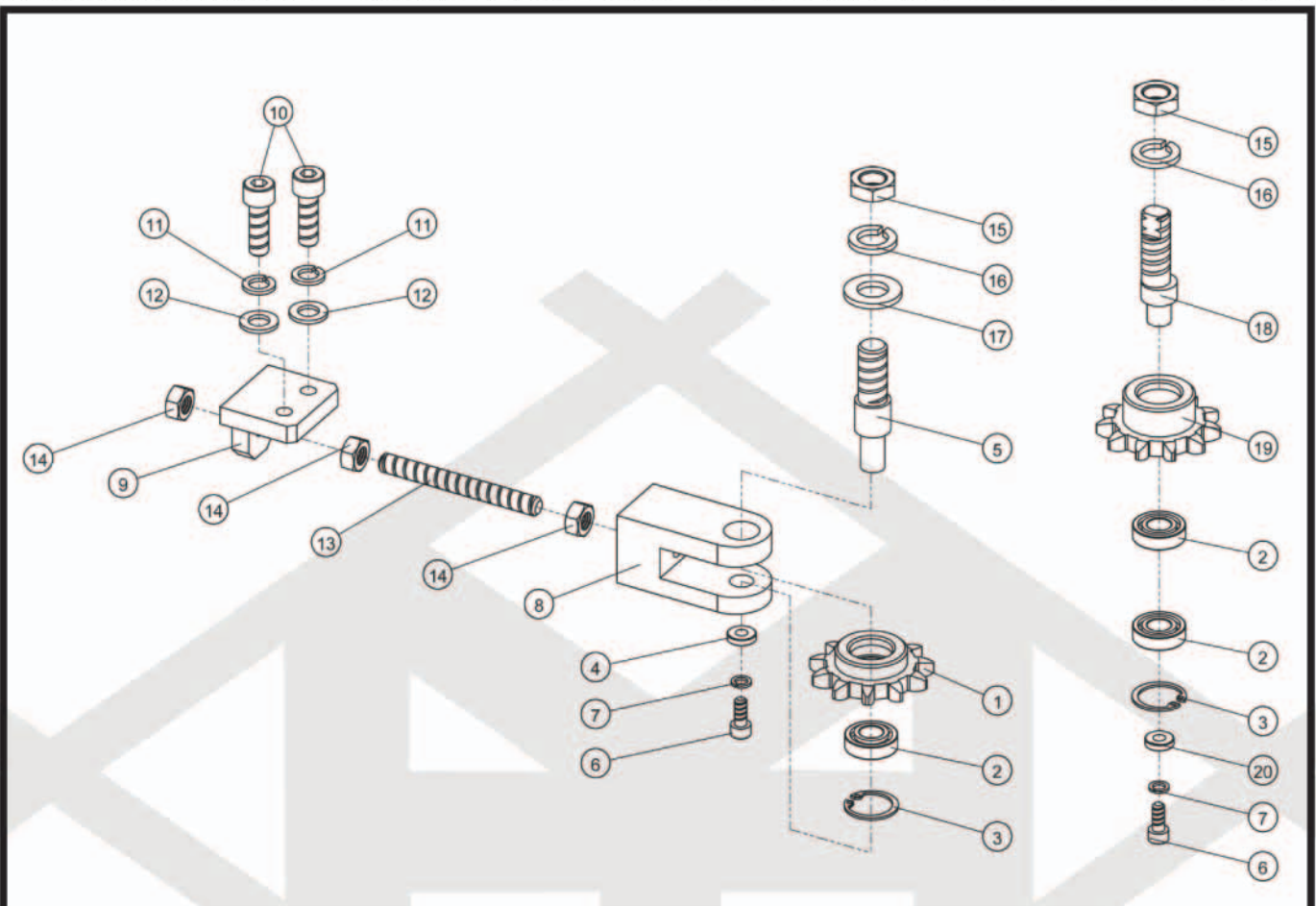
ITEM	YAO HAN NO.	DESCRIPTION	Quantity
27	TP1-105	WASHER (M4)	4
28	TP1-064	ROLLER	1
29	TP1-065	ROLLER SHAFT	1
30	TP1-129	BALL BEARING (6000ZZ)	2
31	TP1-106	WASHER (M5)	6
32	TP1-011	TURBINE	1
33	TP1-136	KEY IRON (6X6X30L)	1
34	TP1-076	LEATHER BELT WHEEL CAP	1
35	TP1-089	SCREW (M5X0.8X12L)	2
36	TP1-077	CROSSES THE PAPER TAPE	1
37	TP1-160	CAP NUT (M5)	2
38	TP1-083	BELT PULLEY	1
39	TP1-120	MOTOR (M-51K150A-SF)	1
40	TP1-095	SCREW (M8X1.25X20L)	4
41	TP1-096	SCREW (M8X1.25X25L)	3
42	TP1-086	SCREW (M10X1.5X25L)	4
43	TP1-109	WASHER (M10)	4
44	TP1-121	(UFC203)	1
45	TP1-164	FIXED COIL	1
46	TP1-162	SCREW (M4X0.7X12L)	1
47	TP1-139	V-SHAPED BELT (M24)	1

5. 切刀組部份組立圖 CUTTER UNIT



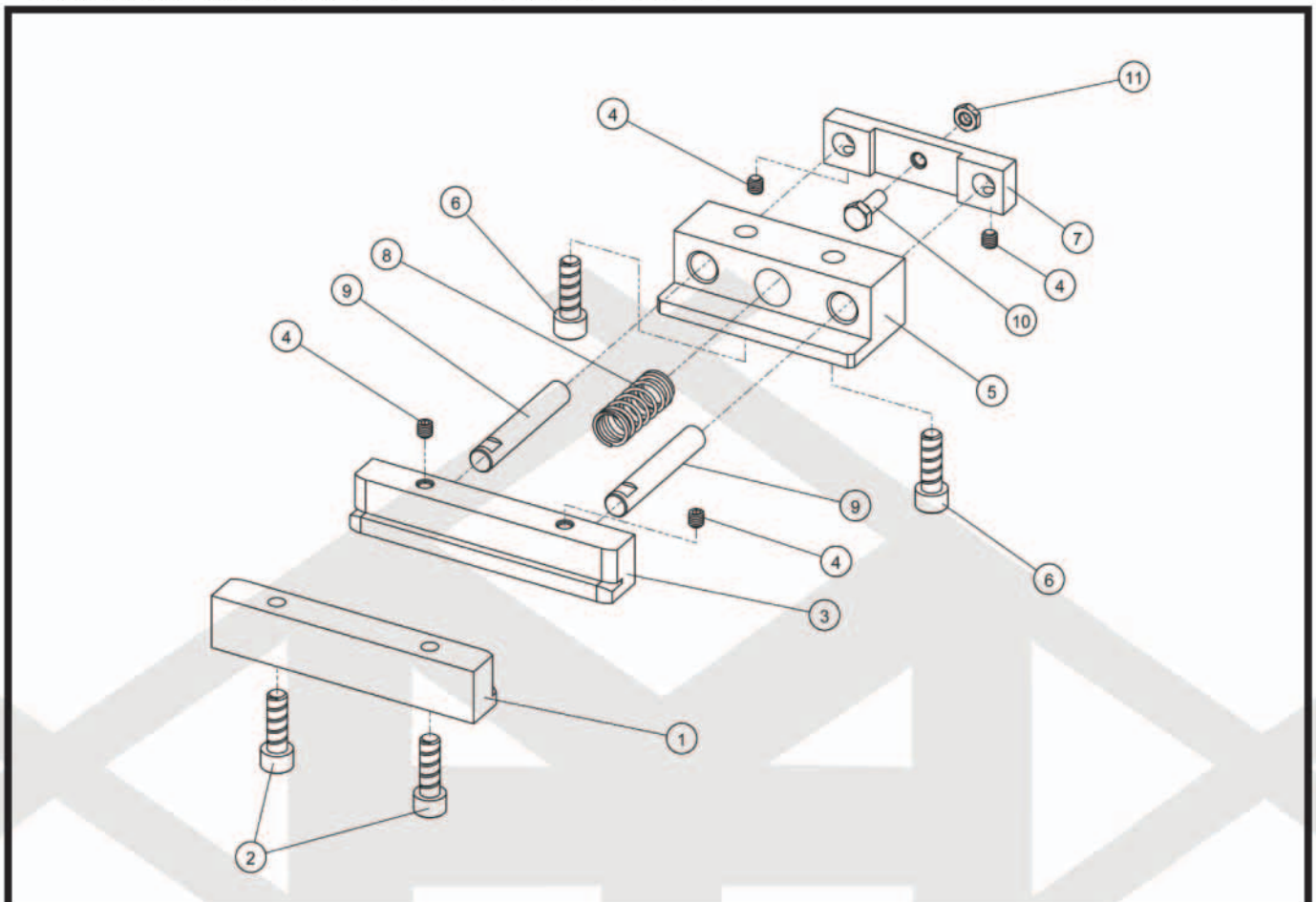
ITEM	YAO HAN NO.	DESCRIPTION		Quantity
1	TP1-024	BEARING BASE	軸承座	2
2	TP1-092	SCREW (M6X1X16L)	螺絲	8
3	TP1-113	WASHER (M6)	彈簧華司	8
4	TP1-025	BEARING PRESS RING	軸承壓環	2
5	TP1-103	SCREW (M3X0.5X10L)	一字皿頭螺絲	6
6	TP1-027	UPPER KNIFE HOLDER	上切刀座	2
7	TP1-026	UPPER KNIFE SHAFT	上切刀軸	1
8	TP1-028	UPPER KNIFE	上切刀	1
9	TP1-158	SCREW (M4X0.7X12L)	一字皿頭螺絲	8
10	TP1-029	LOWER KNIFE	下切刀	1
11	TP1-031	PRESS RING	彈簧壓環	1
12	TP1-043	WASHER	彈簧墊圈	1
13	TP1-030	SPRING	彈簧	1
14	TP1-033	LOWER KNIFE SHAFT	下切刀軸	1
15	TP1-034	WASHER	墊圈	1
16	TP1-035	TURN RING	撥環	1
17	TP1-036	WASHER	墊圈	2
18	TP1-037	KNIFE CHAIN WHEEL	切刀鏈輪	2
19	TP1-099	SCREW (M6X1X10L)	止付螺絲	4
20	TP1-038	WASHER	墊圈	2
21	TP1-130	BALL BEARING (6003ZZ)	滾珠軸承	4
22	TP1-123	CAP NUT (AN03)	軸承螺帽	2
23	TP1-126	WASHER (AW03)	軸承螺帽用墊圈	2
24	TP1-134	KEY IRON (4X4X15L)	鍵鐵	2
25	TP1-104	CAP NUT (M10)	螺帽	1
26	TP1-109	WASHER (M10)	彈簧華司	1

6. 調整鏈輪部份組路圖，惰鏈輪部份組立圖 ADJUSTING SPROCKET AND IDLER SPROCKET



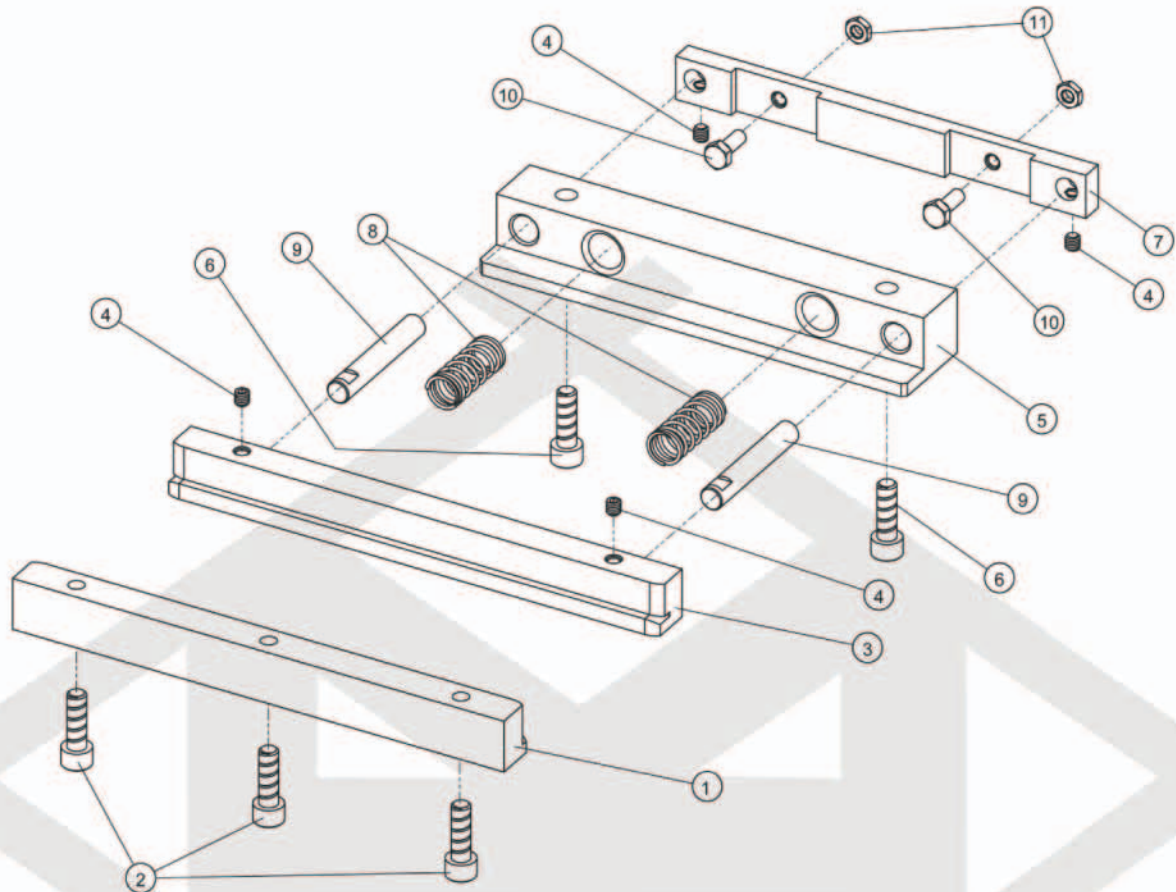
ITEM	YAO HAN NO.	DESCRIPTION		Quantity
1	TP1-040-1	ADJUSTING CHAIN WHEEL	調整鏈輪	2
2	TP1-133	BALL BEARING (6900ZZ)	滾珠軸承	6
3	TP1-084	C-RINGS (R22)	C型扣環	4
4	TP1-041	WASHER	墊圈	2
5	TP1-042	CHAIN WHEEL SHAFT	鏈輪軸	2
6	TP1-089	SCREW (M5X0.8X12L)	螺絲	4
7	TP1-112	WASHER (M5)	彈簧華司	4
8	TP1-044	ADJUSTING CHAIN WHEEL BASE	調整鏈輪座	2
9	TP1-045	CHAIN WHEEL L BASE	鏈輪座	2
10	TP1-095	SCREW (M8X1.25X20L)	螺絲	4
11	TP1-114	WASHER (M8)	彈簧華司	4
12	TP1-108	WASHER (M8)	華司	4
13	TP1-045-1	TOOTH SHAFT (M8X1.25X75L)	牙桿	2
14	TP1-117	CAP NUT (M8X1.25)	螺帽	6
15	TP1-116	CAP NUT (M12X1.75)	螺帽	4
16	TP1-110	WASHER (M12)	彈簧華司	4
17	TP1-157	WASHER (M12)	華司	2
18	TP1-039	ECCENTRIC CHAIN WHEEL SHAFT	偏心鏈輪軸	2
19	TP1-040	ADJUSTING CHAIN WHEEL	調整鏈輪	2
20	TP1-041	WASHER	墊圈	2

7. 前鏈條導軌組立圖 FRONT CHAIN GUIDE



ITEM	YAO HAN NO.	DESCRIPTION		Quantity
1	TP1-046	CHAIN GUIDE	鏈條導軌	1
2	TP1-093	SCREW (M6X1X18L)	內六角頭螺絲	2
3	TP1-047	MOVING CHAIN GUIDE	活動鏈條導軌	1
4	TP1-101	SCREW (M6X1X8L)	止付螺絲	4
5	TP1-048	MOVING CHAIN GUIDE BASE	活動鏈條導軌座	1
6	TP1-097	SCREW (M8X1.25X30L)	內六角頭螺絲	2
7	TP1-049	MOVING CHAIN GUIDE FIXED PLATE	活動鏈條導桿定距板	1
8	TP1-138	SPRING	彈簧(外徑15線徑1.5)	2
9	TP1-068	GUIDE ROD	導桿	2
10	TP1-102	SCREW (M6X1X16L)	外六角頭螺絲	2
11	TP1-118	CAP NUT (M6X1)	螺帽	2

8. 後鏈條導軌組立圖 BACK CHAIN GUIDE



ITEM	YAO HAN NO.	DESCRIPTION		Quantity
1	TP1-051	CHAIN GUIDE	鏈條導軌	1
2	TP1-093	SCREW (M6X1X18L)	內六角頭螺絲	3
3	TP1-052	MOVING CHAIN GUIDE	活動鏈條導軌	1
4	TP1-101	SCREW (M6X1X8L)	止付螺絲	4
5	TP1-053	MOVING CHAIN GUIDE BASE	活動鏈條導軌座	1
6	TP1-097	SCREW (M8X1.25X30L)	內六角頭螺絲	2
7	TP1-054	MOVING CHAIN GUIDE FIXED PLATE	活動鏈條導桿定距板	1
8	TP1-138	SPRING	彈簧(外徑15線徑1.5)	2
9	TP1-068	GUIDE ROD	導桿	2
10	TP1-102	SCREW (M6X1X16L)	外六角頭螺絲	2
11	TP1-118	CAP NUT (M6X1)	螺帽	2



YAO HAN



耀瀚股份有限公司
YAO HAN INDUSTRIES CO., LTD.

<http://www.yaohan.com.tw>

YAO HAN (Taiwan) Head Office & Factory
No.27、29、31, Lane. 145, Fuying Rd.,
Xinzhuang Dist., New Taipei City 242, Taiwan
TEL : 886-2-2904-2223 FAX : 886-2-2903-3598
E-mail : es@yaohan.com.tw

YAO HAN(Hong Kong) Branch Office
7/F., Airgoal Cargo Building, 330 Kwun Tong Road,
Kwun Tong, Kowloon, Hong Kong
TEL : 852-27508832 FAX : 852-27576433
E-mail: yaohan@yaohanhk.com

YAO HAN (China) Branch Office
201, Building 1, Lane 5, Zhuwan Village, Nanlian Community,
Longgang Street, Longgang District, Shenzhen City, China
TEL : 86-755-89359689 FAX : 86-755-89901057
E-mail: yaohan.cnws001@gmail.com